

# Side channel pumps

SK and ASK series  
with mechanical seal or magnetic coupling  
PN 40



## Applications



### Heating & Cooling technology

- » Delivering cooling brine
- » Filling and emptying thermal oil systems



### Energy technology

- » Delivery and circulation in closed circuits
- » Feeding boilers in boiler systems and steam generators
- » Tank systems, including delivering liquid gas
- » Delivery of diesel in backup generators in power stations



### Chemical & Pharmaceutical industry

- » Delivering aggressive, highly flammable and toxic media
- » Recovery of condensates, e.g. solvents

### Further applications

- » Delivery of salt water and fresh water in ships

## Contact and representations

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### International representations

See page 28

## Side channel pumps made by Speck

High operational safety, optimal design and service-friendly

### Fields of application

- » Designed for feeding, filling and emptying operations under difficult physical conditions
- » Suitable for the delivery of gas / self-priming
- » Suitable for liquids without abrasive contaminants and without solid particles
- » Wide temperature range from - 100 °C up to + 350 °C

### Modular system

- » Horizontal multistage modular pumps
- » Available in a wide range of materials with components from stainless steel, bronze and spheroidal graphite cast iron
- » Minimum stock of spare parts required
- » Designs with mechanical seal, packing gland and magnetic coupling
- » Medium-specific designs
- » ATEX certified (II 2G)

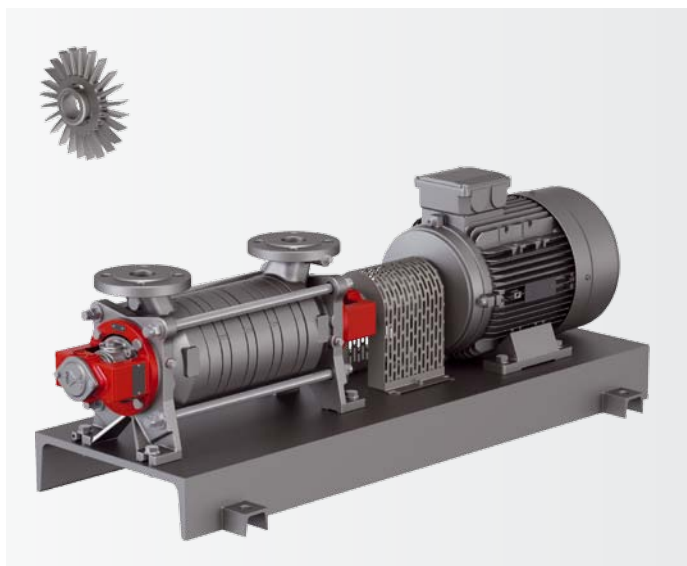
### Operating limits

With mechanical seal	from	0 bis + 140 °C uncooled 0 bis + 180 °C cooled
With magnetic coupling	from	- 100 bis + 350 °C
Nominal pressure	PN 40	
H <sub>max</sub>	400 m	
Q <sub>max</sub>	35 m³/h (50 Hz) 42 m³/h (60 Hz)	

Temperature ranges depend on materials, seals and pumped media

### SK series

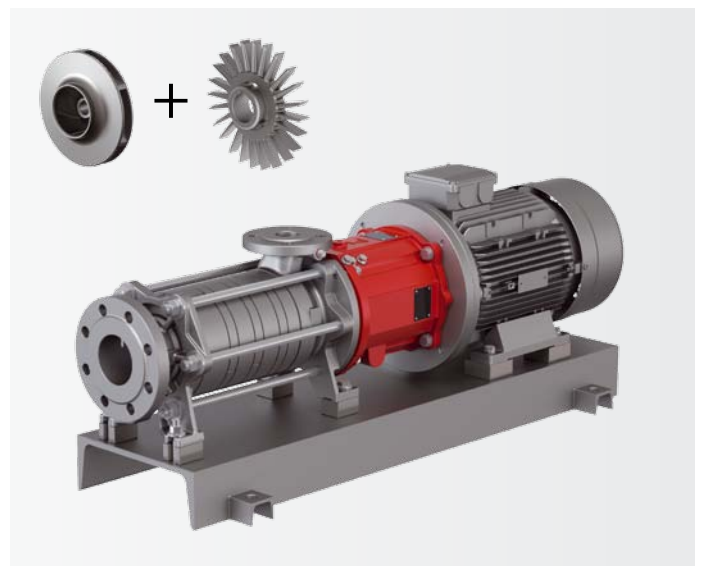
Side channel pumps in acc. with EN 734



Proven side channel pumps for universal applications

### ASK series

Side channel pumps with NPSH stage



Combi-pumps for delivering liquids in physically difficult conditions on the suction side

Their very good NPSH values make them particularly suitable for pumped media near the boiling-point

# The right pump for your system

## Choose from eight series

Each system is unique in its own way - on some, the sealing principle is key, on others the installation frame or perhaps the special properties of the medium. You can choose from eight series and find the best solution for your system.

### ▼ Sealing

#### Version with mechanical sealing (G) ►

- » Packing gland on request
- » Media from 0 up to + 180 °C
- » Wide range of seals
- » ATEX II 2G



### ▼ Design

#### Version with 2 rolling bearings ►

- » 2 external lifetime lubricated rolling bearings
- » 2 mechanical sealings or respectively packing glands
- » Motor coupled
- » Base plate
- » 1 – 8 stages

#### Version with 1 sleeve bearing und 1 rolling bearing ►

- » 1 media-lubricated sleeve bearing (carbon or SiC)
- » 1 external lifetime lubricated rolling bearing
- » 1 mechanical sealing or respectively packing gland
- » Motor coupled
- » Base plate
- » 1 – 8 stages

#### Version with 1 sleeve bearing, 1 rolling bearing, bracket ►

- » 1 media-lubricated sleeve bearing (carbon or SiC)
- » 1 external lifetime lubricated rolling bearing
- » 1 mechanical seal or respectively packing gland
- » Motor close-coupled with bracket
- » Bracket with feet
- » 1 – 3 stages

#### Version with magnetic coupling (M) ►

- » Media from - 100 up to + 350 °C depending on the materials used (→ Type code page 8)
- » Wide range of magnetic coupling sizes
- » Hastelloy® or ceramic separating cans, PN 40
- » ATEX II 2G



#### Version with bracket ►

- » 2 media-lubricated sleeve bearings (carbon or SiC)
- » Bracket for magnetic coupling
- » Motor close-coupled with bracket
- » Base plate
- » 1 – 8 stages

#### Version with bracket und bearing bracket ►

- » 2 media-lubricated sleeve bearings (carbon or SiC)
- » Bracket for magnetic coupling
- » Bearing bracket with optional secondary seal
- » Motor coupled
- » Base plate
- » 1 – 8 stages

▼ SK series

▼ Main dimensions in acc. with EN 734

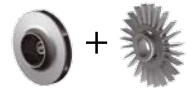
» Proven side channel pumps for universal applications



▼ ASK series

▼ Combi-pumps with NPSH suction stage

» Combi-pumps for delivering liquids in physically difficult conditions on the suction side  
» Their very good NPSH values make them particularly suitable for pumped media near the boiling-point



SKG-LL



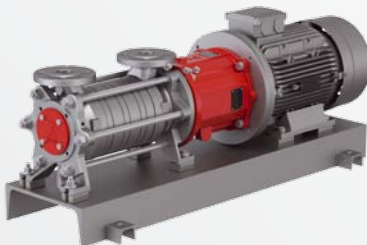
SKG-LO



SKG-LA



SKM



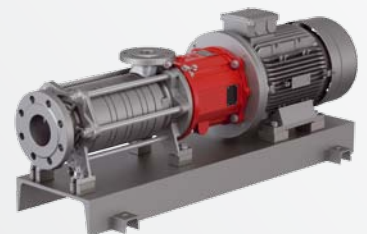
SKM-LT



ASKG



ASKM



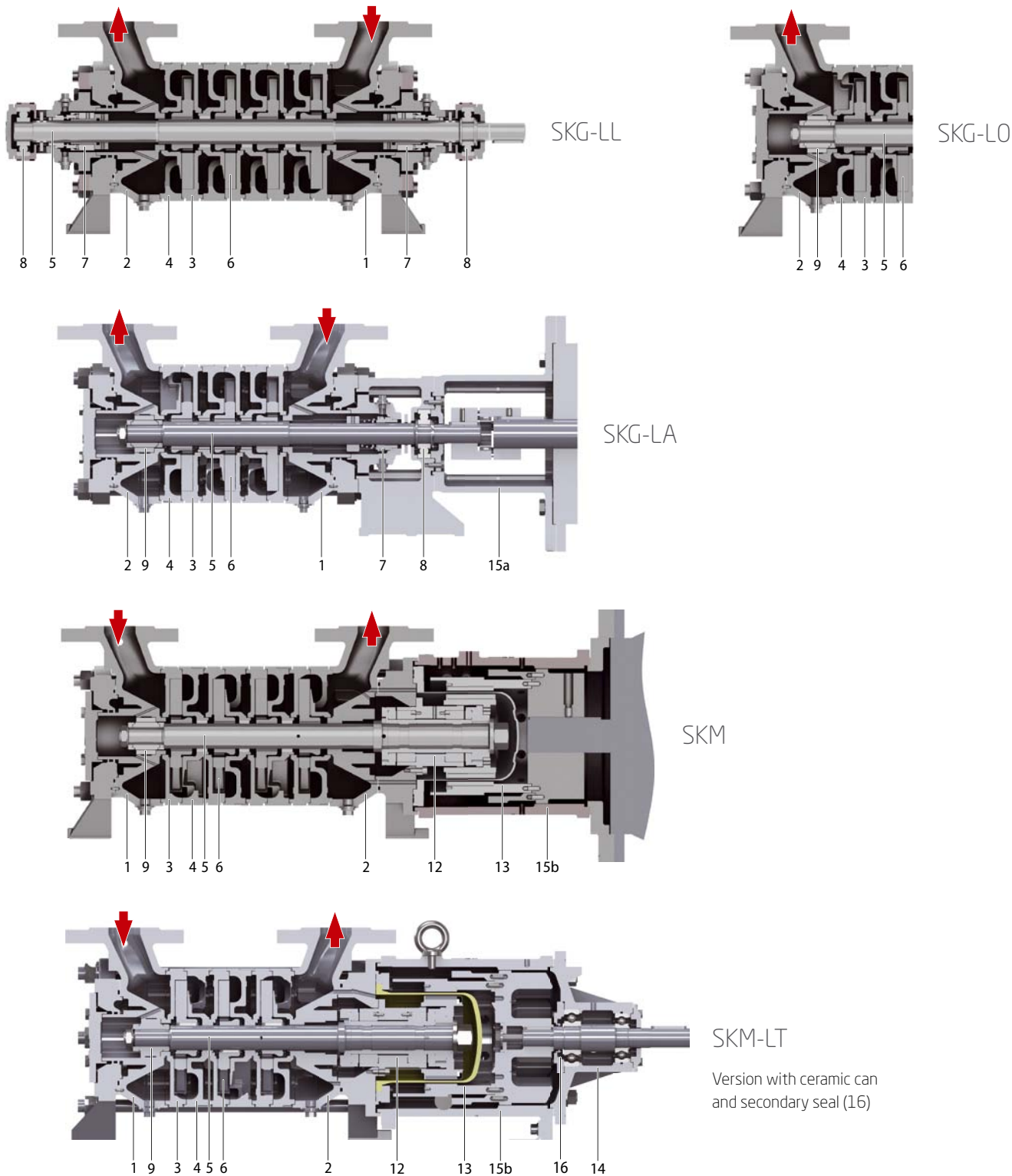
ASKM-LT



# Modular system

With Speck you get a modular system with many identical parts.

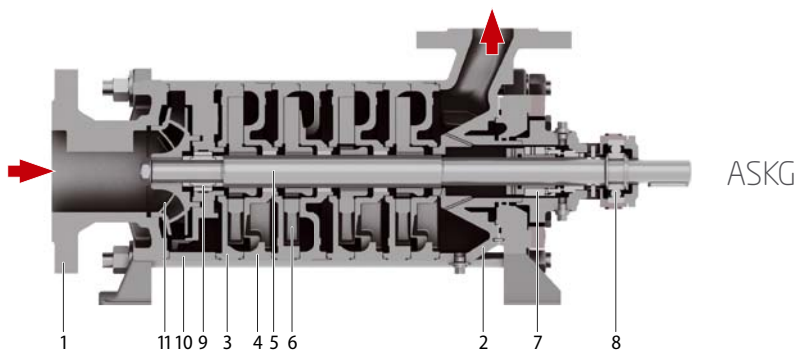
## SK series





SKG-LL	SKG-LO	SKG-LA	SKM	SKM-LT	ASKG	ASKM	ASKM-LT	No.	Designation / notes
x	x	x	x	x	x	x	x	1	Suction casing
x	x	x	x	x	x	x	x	2	Discharge casing
x	x	x	x	x	x	x	x	3	Suction stage
x	x	x	x	x	x	x	x	4	Discharge stage
x	x	x	x	x	x	x	x	5	Shaft
x	x	x	x	x	x	x	x	6	Star impeller
x	x	x			x			7	Mechanical seal (or stuffing box packing, not illustrated)
x	x	x			x			8	Rolling bearing
	x	x	x	x	x	x	x	9	Sleeve bearing made of SiC (or carbon bearing, not illustrated)
					x	x	x	10	Stage N
					x	x	x	11	Radial impeller
			x	x		x	x	12	Bearing cartridge made of SiC
			x	x		x	x	13	Magnetic coupling, can made of Hastelloy® or ceramics
				x			x	14	Bearing bracket
		x	x	x		x	x	15a / 15b	Bracket
				x			x	16	Secondary seal (radial shaft sealing) for magnetic couplings with ceramic can

## ASK series

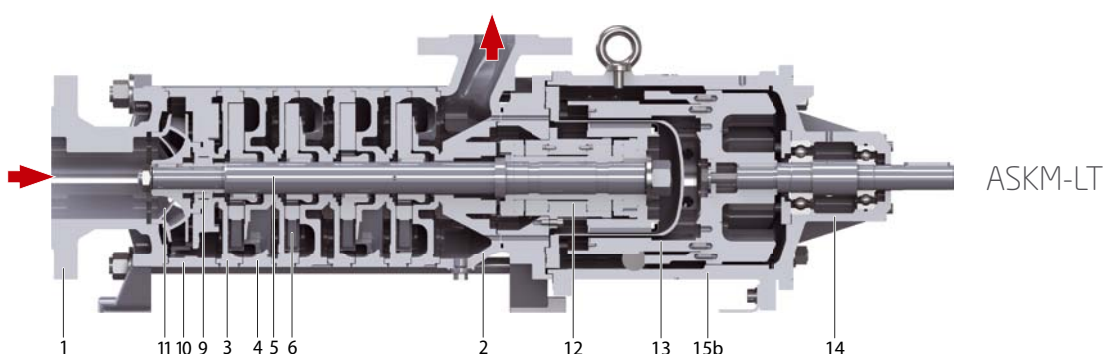
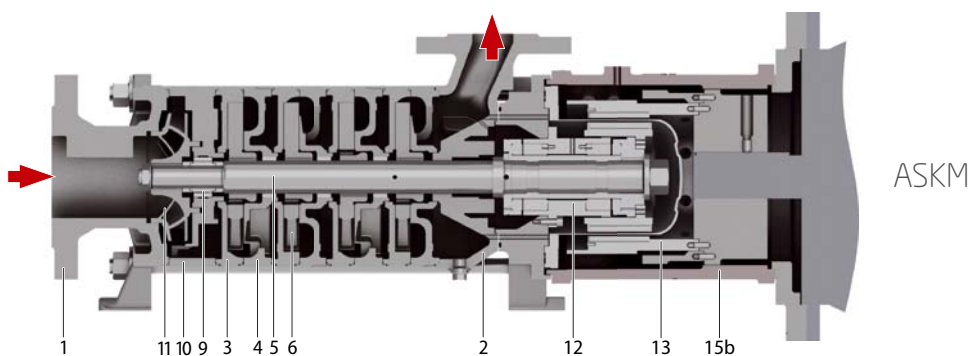


### Also for critical media and applications

- » Medium-specific designs suitable for the delivery of acids, lyes, fuel, glycol, glycerine, hot water, oil, etc.
- » Casing seals with O-rings, graphite, FKM, FFKM or EPDM
- » Stage sealings made of graphite, Teflon® or various liquid seals by Eppler®.
- » ATEX certified (II 2G)

### Robust and durable

- » Robust lifetime lubricated rolling bearings
- » Solid, hydrodynamically lubricated sleeve bearings made from carbon, a proven slide material – extremely hard wearing and highly resistant to corrosive media.
- » SiC sleeve bearings alternatively



# Versions

Type code with versions and material designs

	ASK	G	32	04		-012			-11	000
	SK	G	32	04	LL	-113			-40	000
	SK	G	32	04	LO	-013			-30	000
	ASK	S	32	04		-000			-11	000
	SK	S	32	04	LA	-000			-11	000
	ASK	M	32	04		-	62	4	-60	000
	SK	M	32	04		-	75	2	-20	000
	ASK	M	32	04	LT	-	62	4	-60	000
	SK	M	32	04	LT	-	75	6	-20	000
Series										
Sealing (table 1)										
Size										
Number of stages										
Shaft bearing (Table 2)										
Shaft sealing (Table 3)										
Magnetic coupling – Size (Table 4)										
Magnetic coupling – PN (Table 5)										
Material designs and temperature range (table 6)										
Counting number										

**Table 1: Sealing**

Code	M	G	S
	Magnetic coupling	Mechanical seal	Stuffing box packing (on request)

**Table 2: Versions**

	ASKG / ASKS	SKG / SKS			ASKM / SKM	
Code	-	LL	LO	LA	-	LT
Stage number	1 - 8	1 - 8	1 - 8	1 - 3	1 - 8	1 - 8
Bearing suction-side	Sleeve bearing	Rolling bearing	Rolling bearing	Rolling bearing	Sleeve bearing	Sleeve bearing
Bearing pressure-side	Rolling bearing	Rolling bearing	Sleeve bearing	Sleeve bearing	Sleeve bearing	Sleeve bearing
Mech. seal / Stuffing box p. suction-side	-	x / x	x / x	x / x	-	-
Mech. seal / Stuffing box p. pressure-side	x / x	x / x	-	-	-	-
Design	Base plate version	Base plate version	Base plate version	Bracket version	Base plate version	Bearing bracket, base plate

**Table 3: Shaft sealing**

SKG-LL 2 mechanical seals and 2 external rolling bearings					ASKG, SKG-LO, SKG-LA 1 mechanical seal, 1 sleeve bearing and 1 external rolling bearing							
	O-ring	Single-acting mechanical seal				O-ring	Single-acting mechanical seal			Double-acting mechanical seal		
Properties	Elasto-mer	SiC / A carbon	SiC / B carbon	SiC / SiC	Properties	Elasto-mer	SiC / A carbon	SiC / B carbon	SiC / SiC	SiC / A carbon	SiC / B carbon	SiC / SiC
Suction-side: unbalanced	FFKM	110	220	330	Unbalanced uncooled, up to 140 °C	FFKM	010	020	030	110	220	330
Pressure-side: unbalanced	EPDM	112	222	332		EPDM	012	022	032	112	222	332
uncooled, up to 140 °C	FKM	113	223	333		FKM	013	023	033	113	233	333
Suction-side: unbalanced	FFKM	140	250	360	Balanced uncooled, up to 140 °C	FFKM	040	050	060	440	550	660
Pressure-side: balanced	EPDM	142	252	362		EPDM	042	052	062	442	552	662
uncooled, up to 140 °C	FKM	143	253	363		FKM	043	053	063	443	553	663
Suction-side: balanced	FFKM	440	550	660	Balanced cooled, up to 180 °C	FFKM	070	080	090	770	880	990
Pressure-side: balanced	EPDM	442	552	662		EPDM	072	082	092	772	882	992
uncooled, up to 140 °C	FKM	443	553	663		FKM	073	083	093	773	883	993
Suction-side: balanced	FFKM	770	880	990	<b>000:</b> Stuffing box packing (SKS / ASKS) <b>XXX:</b> Special version, details in order-related documents							
Pressure-side: balanced	EPDM	772	882	992								
cooled, up to 180 °C	FKM	773	883	993								



**Table 4: Size of magnetic coupling**

Code no.	51	52	61	62	63	71	72	73	74	75
Size	60-40	60-60	75-40	75-50	75-60	110-40	110-50	110-60	110-70	110-80
p <sub>max.</sub> bar	40	40	40	40	40	25/40	25/40	25/40	25/40	25/40

Code no.	81	82	83	84	85	91	92	93	94	95
Size	135-50	135-60	135-70	135-80	135-90	165-80	165-90	165-100	165-110	165-120
p <sub>max.</sub> bar	40	40	40	40	40	25/40	25/40	25/40	25/40	25/40

**Table 5: Magnetic coupling - Material design of separating can**

Code no.	2	4	6
Max. admissible pressure	PN 25, max. 25 bar,	PN 40, max. 40 bar,	PN 40, max. 40 bar,
Material design of separating can	Hastelloy®	Hastelloy®	Ceramics

**Table 6: Material designs and temperature ranges**

Special materials on request

**SK**

Sealing	Code no.	11	20	30	31	40	60	61
G S M	Parts							
x x x	Suction casing	EN-GJS-400-15	EN-GJS-400-15	EN-GJS-400-15	-	GBz	1.4581	1.4531
x x x	Discharge casing	EN-GJS-400-15	EN-GJS-400-15	EN-GJS-400-15	-	GBz	1.4581	1.4581
x x x	Stage	EN-GJS-400-15	EN-GJS-400-15	EN-GJS-400-15	-	GBz	1.4581	1.4581
x x	Shaft seal casing	EN-GJS-400-15	EN-GJS-400-15	EN-GJS-400-15	-	GBz	1.4581	1.4581
x x x	Star impeller	GBz	1.4408	1.4408	-	GBz	1.4408, hardened	1.4408, hardened
x x x	Shaft	1.4122	1.4122	1.4122	-	1.4571	1.4571	1.4571
x x x	Pump frame <sup>1</sup>	EN-GJS-400-15	EN-GJS-400-15	EN-GJS-400-15	-	EN-GJS-400-15	EN-GJS-400-15	EN-GJS-400-15
x x	Pump frame <sup>2</sup>	EN-GJS-400-15	EN-GJS-400-15	EN-GJS-400-15	-	1.4581	1.4581	1.4581
x x	Temperature limits	0 up to +180 °C	0 up to +180 °C	0 up to +180 °C	-	0 up to +180 °C	0 up to +180 °C	0 up to +180 °C
x	Temperature limits	-20 up to +200 °C	-40 up to +350 °C	-40 up to +200 °C	-	0 up to +180 °C	-100 up to +250 °C	-40 up to +350 °C

<sup>1</sup> no contact with the medium

<sup>2</sup> in contact with the medium

**ASK**

Sealing	Code no.	11	20	30	31	40	60	61
G S M	Parts							
x x x	Suction casing	EN-GJS-400-15	EN-GJS-400-15	EN-GJS-400-15	EN-GJS-400-15	1.4581	1.4581	1.4581
x x x	Discharge casing	EN-GJS-400-15	EN-GJS-400-15	EN-GJS-400-15	EN-GJS-400-15	GBz	1.4581	1.4581
x x x	Stage	EN-GJS-400-15	EN-GJS-400-15	EN-GJS-400-15	EN-GJS-400-15	GBz	1.4581	1.4581
x x x	Stage / NPSH	EN-GJS-400-15	EN-GJS-400-15	EN-GJS-400-15	EN-GJS-400-15	1.4581	1.4581	1.4581
x x	Shaft seal casing	EN-GJS-400-15	EN-GJS-400-15	EN-GJS-400-15	EN-GJS-400-15	GBz	1.4581	1.4581
x x x	Star impeller	GBz	1.4408	1.4408	1.4408	GBz	1.4408, hardened	1.4408, hardened
x x	Impeller / NPSH	EN-GJL-250	EN-GJL-250	EN-GJL-250	1.4408	1.4408	1.4408	1.4408
x x x	Shaft	1.4122	1.4122	1.4122	1.4122	1.4571	1.4571	1.4571
x x	Pump frame <sup>1</sup>	EN-GJS-400-15	EN-GJS-400-15	EN-GJS-400-15	EN-GJS-400-15	EN-GJS-400-15	EN-GJS-400-15	EN-GJS-400-15
x	Pump frame <sup>2</sup>	EN-GJS-400-15	EN-GJS-400-15	EN-GJS-400-15	EN-GJS-400-15	1.4581	1.4581	1.4581
x x	Temperature limits	0 up to +180 °C	0 up to +180 °C	0 up to +180 °C	0 up to +180 °C	0 up to +180 °C	0 up to +180 °C	0 up to +180 °C
x	Temperature limits	-20 up to +200 °C	-40 up to +350 °C	-40 up to +200 °C	-40 up to +200 °C	0 up to +180 °C	-100 up to +250 °C	-40 up to +350 °C

<sup>1</sup> no contact with the medium

<sup>2</sup> in contact with the medium



The operating limit values result from the max. permissible pressure and the max. permissible temperature as well as the pumped medium with its specific vapour pressure. See "Dimensioning" Page 11.

## Quality assurance and tests

Modern, computer-controlled and fully automated test stands on the premises of Speck



Test stand for liquid pumps on the premises of Speck in Roth  
Measuring of hydraulics, power requirements, axial thrust, vibrations and NPSH values. Heads of up to 400 m and flow rates of up to 750 m<sup>3</sup>/h.



Thermal oil test stand with pump surveillance system on the premises of Speck in Roth.  
Research of impacts of high temperatures up to 350 °C on the lifetime of the pumps.

# Order-related tests and dimensioning

## Pressure tests

Speck carries out the tests below as standard:

### Gas pressure test

The gas pressure test is used to prove that the components are leak-proof. All components that bear pressure are tested, such as the discharge casing and the suction casing, stages and mechanical seal casing. The test is carried out with forming gas at 2 bar. The holding time is 15 minutes.

### Hydrostatic pressure test

The hydrostatic pressure test is used to prove strength of the components and that the pump is leak-proof. The fully assembled pump is tested. The test is carried out with a hydrostatic test pressure based on prEN 12162.

If you want to use pressure tests according to different criteria, please enter them in the request.

## Testing the performance

At the customer's request, Speck offers the following tests:

### Hydraulic tests

The measurement of the characteristic curves apply to the delivery of water with a temperature of 20 °C at nominal speed. Tolerances: flow rate  $\pm 10\%$ , total head  $\pm 10\%$  power requirement  $\pm 10\%$ .

Deviating properties of the media to be pumped affect the characteristic curves.

### NPSH test

In this test, the suction-side pressure is gradually reduced until the decrease in the delivered head reaches 3 % at a constant flow rate. At least four flows are evaluated that are spread appropriately over the admissible operating range. The NPSH value is not a guarantee point.

### Vibration test

Vibration test according to EN ISO 5199, Edition 2002

The vibration values are measured radially and vertically at every operating point on the bearing casing at the nominal speed and with the corresponding flow rate.

### Temperature measurement

The measurement is taken on the motor-side bearing at operating temperature. The operating temperature and the ambient temperature at every operating point measured are documented.

## Standard conditions at site

- » Ambient temperature from - 20 °C to + 40 °C
- » Permissible altitude up to 1000 m above sea level

Deviations from the site conditions specified herein must already be disclosed in the inquiry.

## Dimensioning

### Assessment of the maximum pump outlet pressure

The pump outlet pressure at the pump nozzle depends on

- » the pump inlet pressure
- » the density of the medium to be pumped

The maximum pump outlet pressure  $p_{2\max\text{ op}}$  is calculated using the formula:

$$p_{2\max\text{ op}} = p_{1\max\text{ op}} + \rho \cdot g \cdot H \cdot 10^{-5}$$

With:

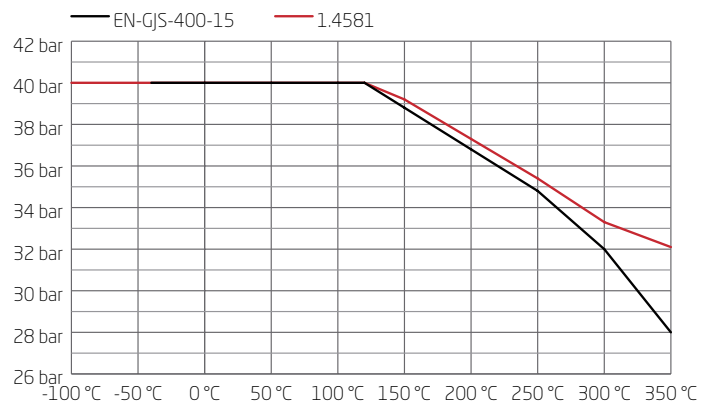
- $p_{2\max\text{ op}}$  = maximum pump outlet pressure [bar]
- $p_{1\max\text{ op}}$  = maximum pump inlet pressure [bar]
- $\rho$  = density of the medium to be pumped [kg/m<sup>3</sup>]
- $g$  = gravitation constant [m/s<sup>2</sup>]
- $H$  = maximum total head at zero flow or at the peak of the pump's characteristic curve [m]

Pumps must be selected and operated in a way which ensures that the maximum pump outlet pressure does by no means exceed the maximum permissible operating pressure of the casing  $p_{all\text{ w c}}$  at operating pressure.

This also applies to commissioning while the discharge valve is closed (refer to diagram).

### Pressure and temperature limitations

The maximum casing operating pressure  $p_{all\text{ w c}}$  of the pressure retaining parts depends on the operating temperature:



Maximum permissible casing operating pressure  $p_{all\text{ w c}}$

EN-GJS-400-15: spheroidal graphite cast iron

1.4581: stainless steel

# Magnetic couplings

## Optimal design

The wide range of magnetic couplings offers an optimum configuration for your operating conditions and cuts energy consumption.

### Wide range

Magnetic couplings consist of an inner rotor, a separating can and an outer rotor. The separating can seals the pumped media from the atmosphere. A great variety of sizes and configuration using the latest software guarantee the best design for your operating point. The transmissible torques of the magnetic couplings range between 10 and 500 Nm.

### Type code for magnetic couplings

Type code (example)	135-	70
Nominal diameter DN		
Magnet length [mm]		

### Magnetic coupling sizes and versions

		Magnet diameter				
		DN 60	DN 75	DN 110	DN 135	DN 165
Magnet length in mm	40	x	x	x		
	50		x	x	x	
	60	x	x	x	x	
	70			x	x	
	80			x	x	x
	90				x	x
	100					x
	110					x
	120					x
Separating can made of Hastelloy®		PN 40	PN 40	PN 40	PN 40	PN 40
Separating can made of ceramic ZrO <sub>2</sub> MgO		not available		PN 40 on request		

### Cooling through flushing bores

Eddy current, viscosity and bearing friction losses generate heat inside the pump, adding to the temperature of the medium. Flushing bores in the inner rotor and the casing ensure that critical points are cooled with the medium. At the same time, gases or air are conducted out of the inner rotor.

## Robust Hastelloy® separating cans



### Proven and with low eddy current losses

High-grade Hastelloy® separating cans come as standard with Speck. This robust material has proven its properties in daily use in many industries. The finely graduated coupling and separating can diameters allow optimum design with minimum eddy current losses.

### Safety with temperature monitoring

If required (e. g. in areas with potentially explosive atmospheres), with Hastelloy® separating cans, temperature sensors can be mounted into the bracket to monitor the surface temperature of the separating can.



PT-100 temperature sensor (standard design)

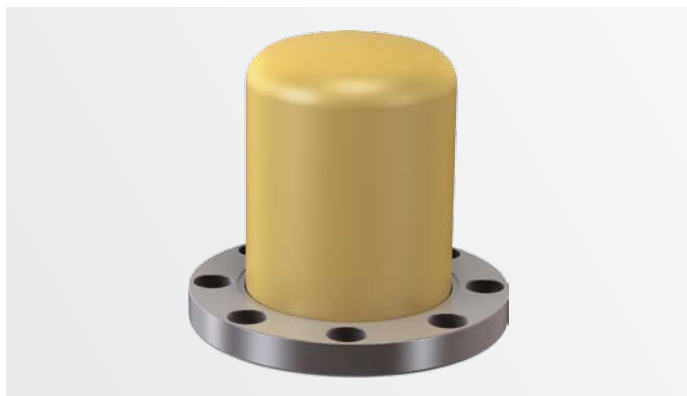
The universal linear PT-100 temperature sensor with a detection range from -100 to +400 °C is available in three versions.

- » Standard design
- » ATEX design without SIL/IPL2
- » ATEX design with SIL/IPL2

All three versions can be optimally adjusted for length using a compression fitting. In addition, the sensor tip is held against the separating can using a spring to guarantee secure contact.



## Ceramic ZrO<sub>2</sub>MgO separating cans

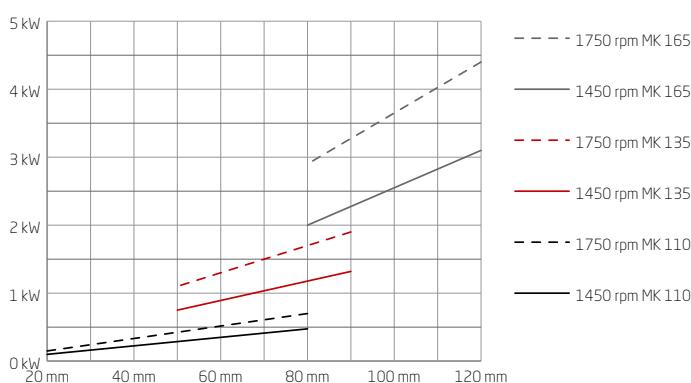


Ceramic separating cans have two advantages:

### Energy savings

Magnetic fields cause eddy currents within metal separating cans, increasing the overall energy consumption of the pumps. Ceramic separating cans mean there are no eddy currents, leading to significant energy savings.

The graph below shows the additional energy consumption of a metal separating can due to eddy currents. It shows the energy consumption in relation to the length of the magnet (in 10 mm increments) and to the diameters. In the case of the largest separating can diameter, energy consumption rises to the power of three.



The additional energy consumption found in magnetic couplings with metal separating cans due to electrical eddy currents is completely eliminated by using ceramic separating cans.

### No entry of heat into the medium

In metal separating cans, the electrical eddy currents described above are converted into thermal energy, thereby increasing the heat of the medium. With ATEX applications and media near vapour pressure, this can become a considerable problem. With ceramic separating cans the medium retains its temperature.

## Safety through leak detection

Separating cans often break as a result of vibrations caused, for example, by damaged bearings after they have been running dry, or by vibrations in the system.

In the event of a rupture, there is a danger of the medium getting into the motor through the motor casing, which must be avoided when explosive substances are being pumped.

For your safety we can offer a leak monitoring sensor which detects any medium emerging after a rupture of the separating can and immediately switches off the pump or the system.

In addition, the sealed bracket temporarily prevent the medium from entering the environment.

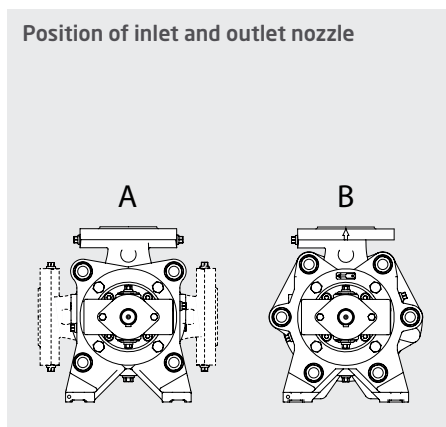
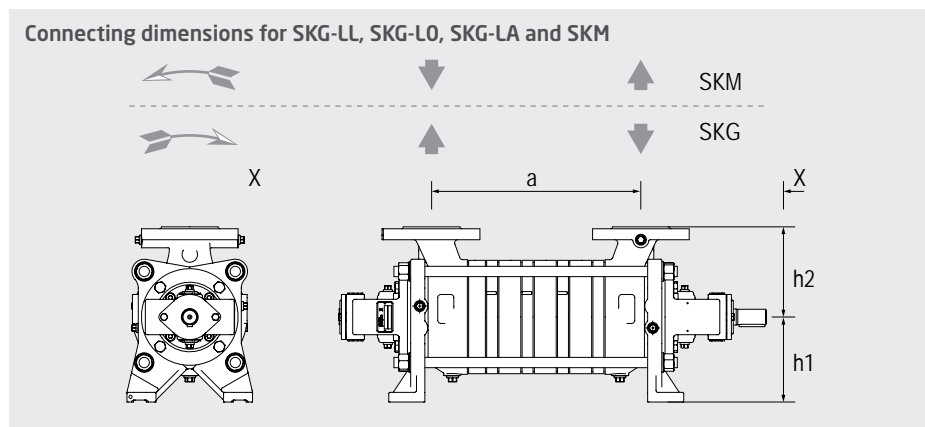
On request, we can also fit a pipe to the bracket to safely remove the pumped medium. The connector for the pipe is directly opposite the sensor.



1 Leak sensor

# Main dimensions

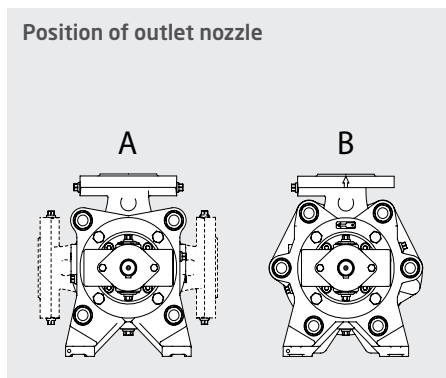
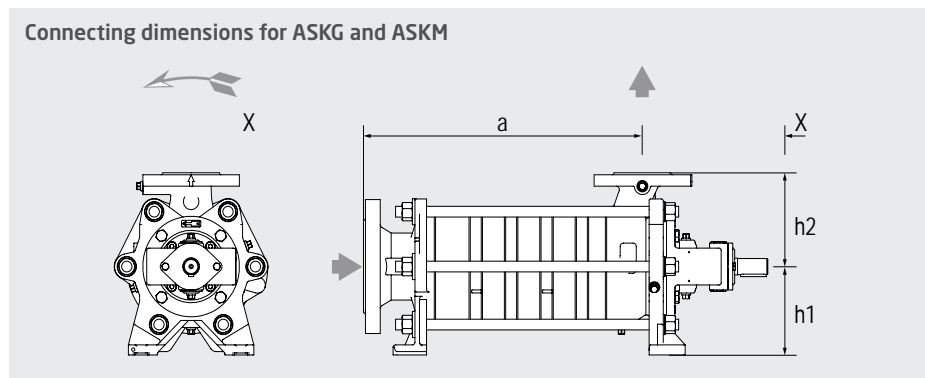
## SK series



Stage no. →	Dimensions								Flanges		Position of inlet and outlet nozzle		
	a								Suction + Discharge		SKG		SKM
	1	2	3	4	5	6	7	8	h1	h2	1, 2, 3, 4	5, 6, 7, 8	1 - 8
SK...20	120	120	154	188	222	256	290	324	100	100	DN 20	A	A
SK...32 / 33	146	146	186	226	266	306	346	386	112	132	DN 32	A	B
SK...40	160	215	270	325	380	435	490	545	132	140	DN 40	A	B
SK...50	175	250	325	400	475	550	625	700	160	165	DN 50	A	B
SK...65	195	285	375	465	555	645	735	825	180	180	DN 65	A	B

SKG: Direction of rotation anticlockwise on request.

## ASK series



	Dimensions										Flanges		Position of outlet nozzle
	a								h1	h2	Suction	Discharge	ASKG and ASKM
Stage no. →	1	2	3	4	5	6	7	8	-	-	-	-	1 - 8
ASK...20	195	229	263	297	331	365	399	433	100	100	DN 40	DN 20	A
ASK...32 / 33	213	253	293	333	373	413	453	493	112	132	DN 65	DN 32	B
ASK...40	268	323	378	433	488	543	598	653	132	140	DN 80	DN 40	B
ASK...50	305	380	455	530	605	680	755	830	160	165	DN 100	DN 50	B
ASK...65	338	428	518	608	698	788	878	968	180	180	DN 100	DN 65	B

## Flanges

Flanges in acc. with EN 1092 PN 40.

Flanges in acc. with DIN EN 1092-2, drilled in acc. with ANSI 150 lbs or 300 lbs on request.



# Simple and optimal configuration software

Perfect for production engineers and plant planners – liquid pump configuration with SPAIX



Configuration software by Speck - the perfect tool for planning new plants

We make SPAIX available to our authorised customers so they can configure and pre-select centrifugal and side channel pumps.

The web-based software accesses a continuously maintained database to offer a variety of selection parameters for design, sealing systems, hydraulic systems, operating conditions and media. Users can select either German or English as the language.

Production engineers and plant planners can use SPAIX to design new plants.

After consultation with Speck, users can also check currently installed pumps for which the plant parameters have changed: for example, after medium changeover or new operating conditions.

Executed configurations can be saved as a project and exported as a PDF with one click.

When the order is received, Speck also checks the customer's pre-selections to ensure that the project requirements have been satisfied.

## Step 1

Selection of pump design or respectively application

For example

- » Side channel pumps
- » Heat transfer pumps
- » High-pressure pumps
- » Stainless steel pumps

## Step 2

Selection of pump series

For example ASK / SK

- » ASKM
- » ASKG
- » SKM
- » SKG
- » SKG-LO
- » SKG-LA
- » SKG-LL

## Step 3

Hydraulic selection and configuration of operating parameters

For example

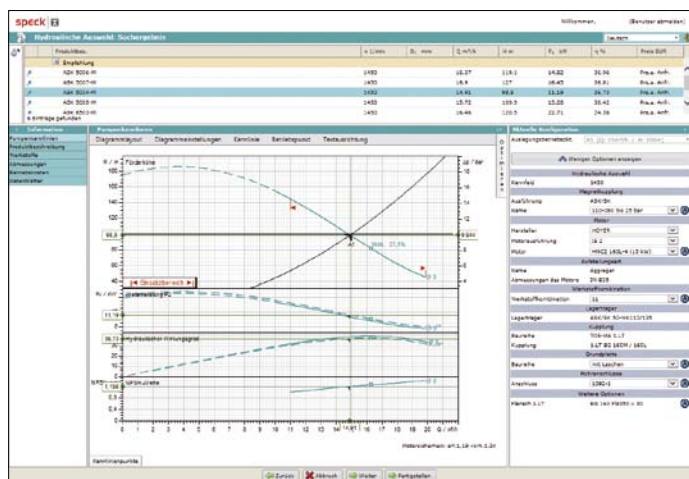
- » Operating point
- » Operating conditions
- » Medium
- » Design features
- » Seals

## Step 4

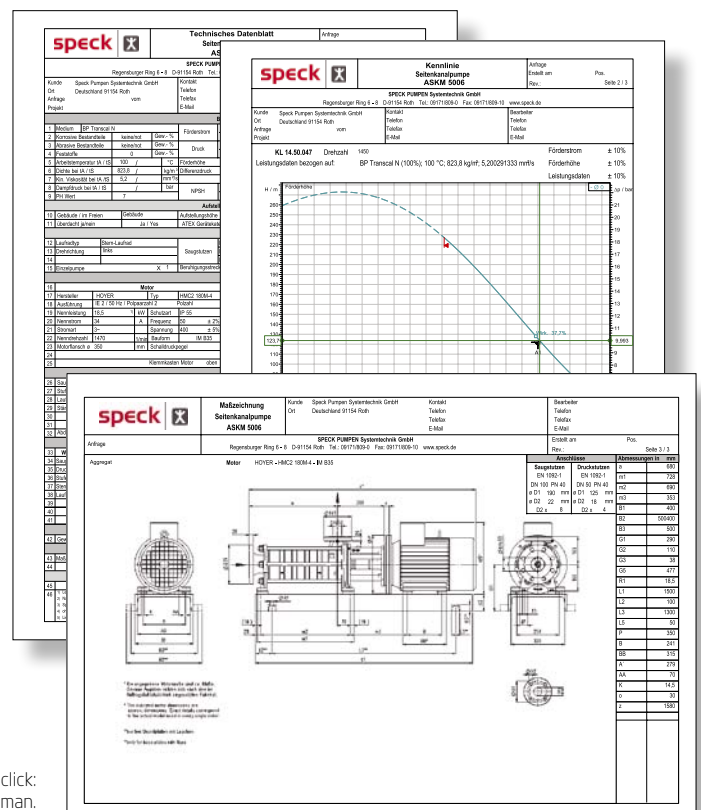
Save and output the project as PDF

Topics

- » Technical pump data sheet
- » Characteristic curves with hydraulic performance, power consumption, efficiency and NPSH values
- » Dimensional drawing of the pump with motor



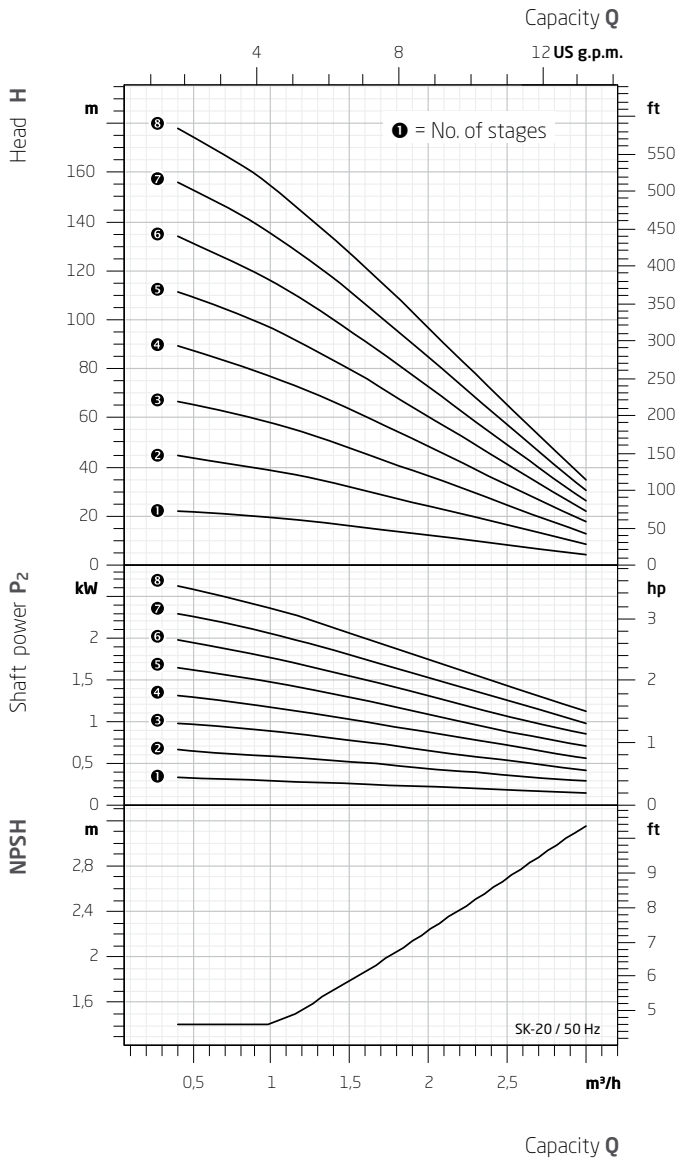
Screenshot - Hydraulic configuration with all necessary parameters



Easy documentation with one click:  
Data sheet, characteristic curves and dimensional drawing as PDF in English or German.

# Characteristic curves SK...20

50 Hz – 1450 min<sup>-1</sup>



## Binding characteristic curves only by SPAIX

These characteristic curves can be used to preselect a pump. They are deviating slightly depending on the material design. Only characteristic curves, which are specified with SPAIX configuration software can be referred to as binding.

## Test conditions

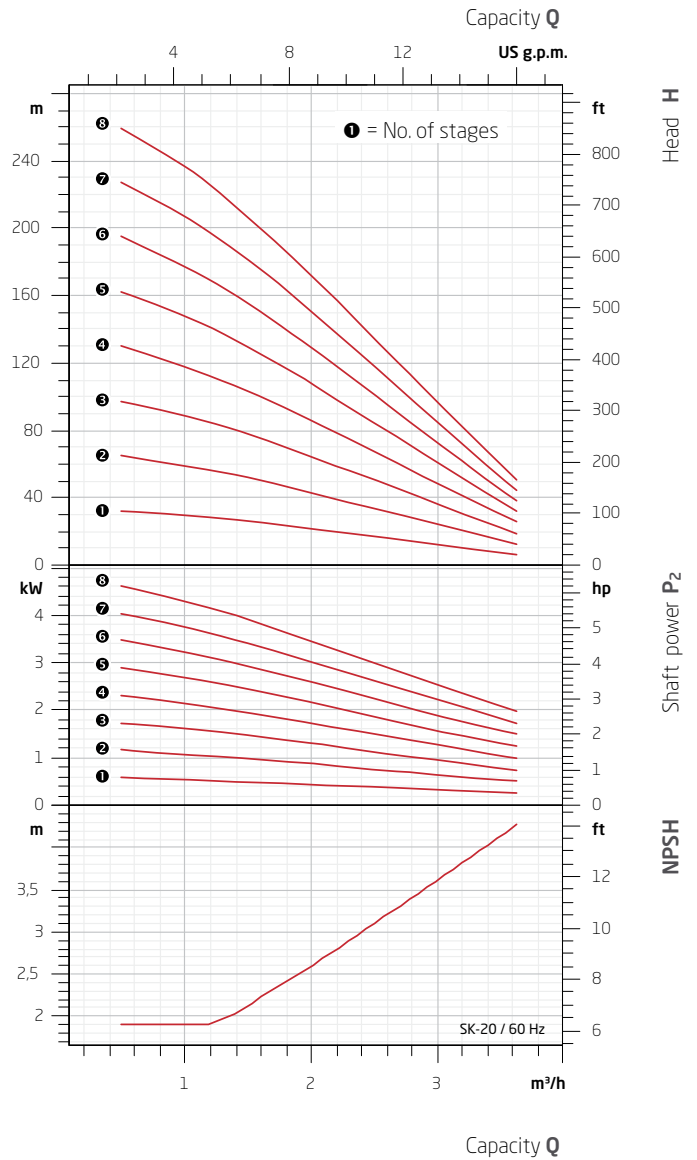
The characteristic curves apply to the delivery of water with a temperature of 20 °C at nominal speed.

## Tolerances

Flow rate  $\pm 10\%$ , total head  $\pm 10\%$ , power requirement  $+ 10\%$

Deviating properties of the media to be pumped affect the characteristic curves.

60 Hz – 1750 min<sup>-1</sup>



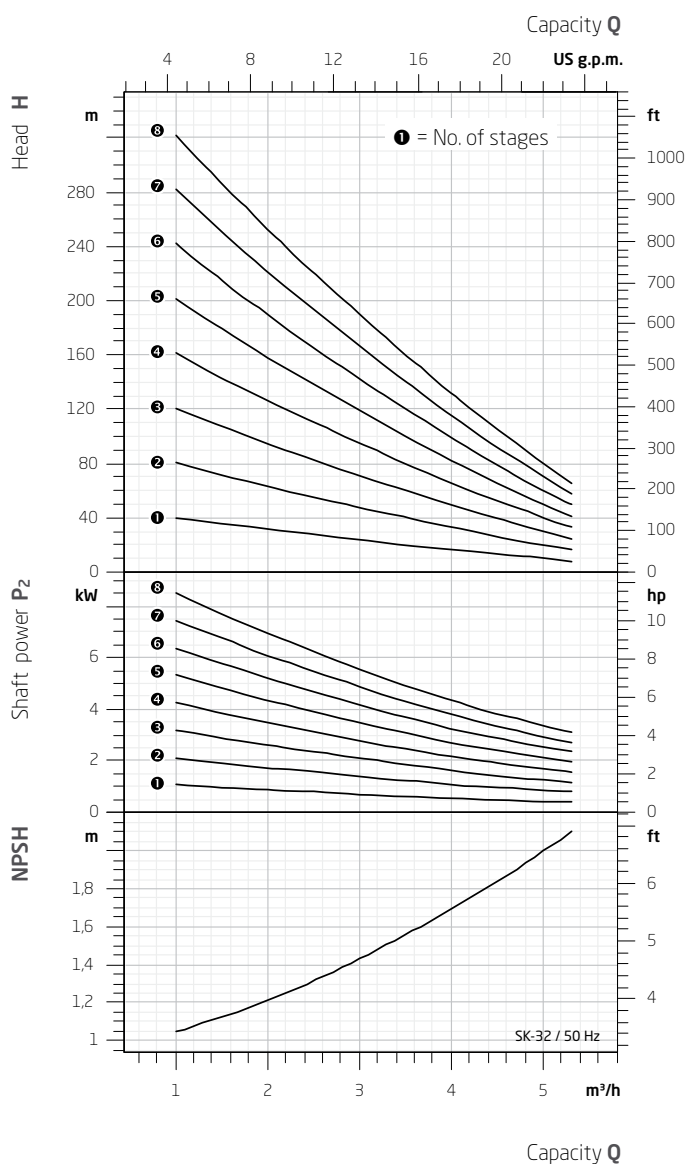
## NPSH value

The NPSH value above shows the required NPSH value of the pump  $NPSH_{required}$ . This value has to exceed the NPSH value of the system  $NPSH_{available}$  with a minimum surcharge of 0.5 m to exclude cavitation damages.  

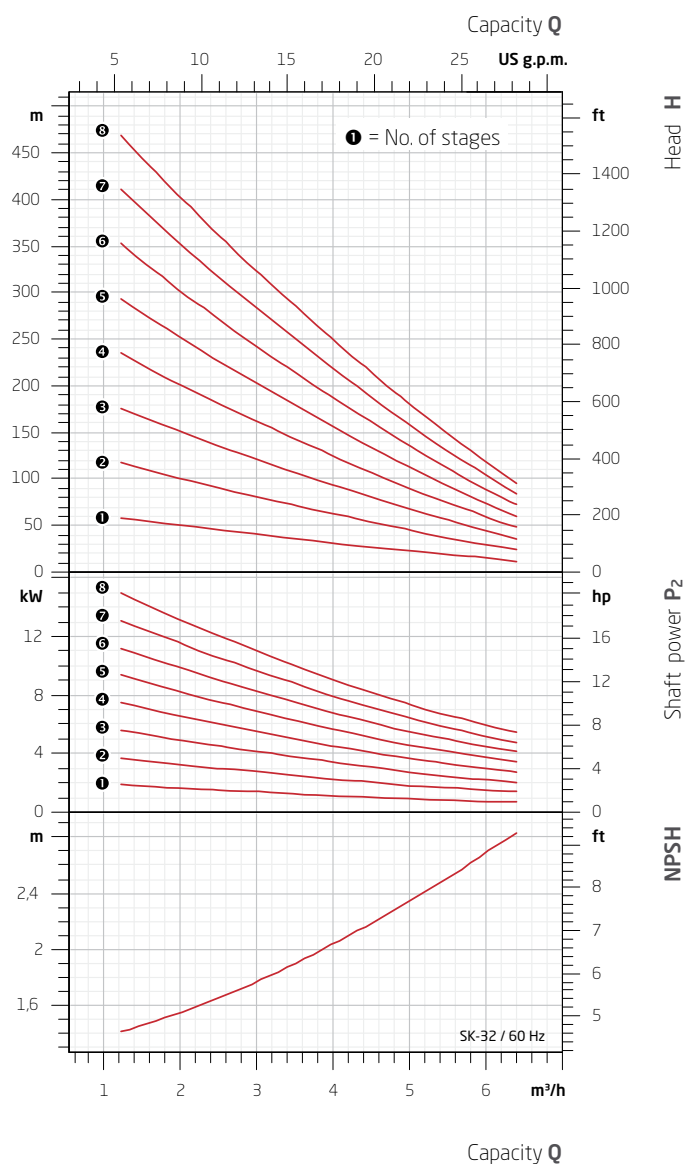
$$NPSH_{available} \geq NPSH_{required} + 0.5 \text{ m}$$

## Characteristic curves SK...32

50 Hz – 1450 min<sup>-1</sup>



60 Hz – 1750 min<sup>-1</sup>



### Binding characteristic curves only by SPAIX

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### Test conditions

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### Tolerances

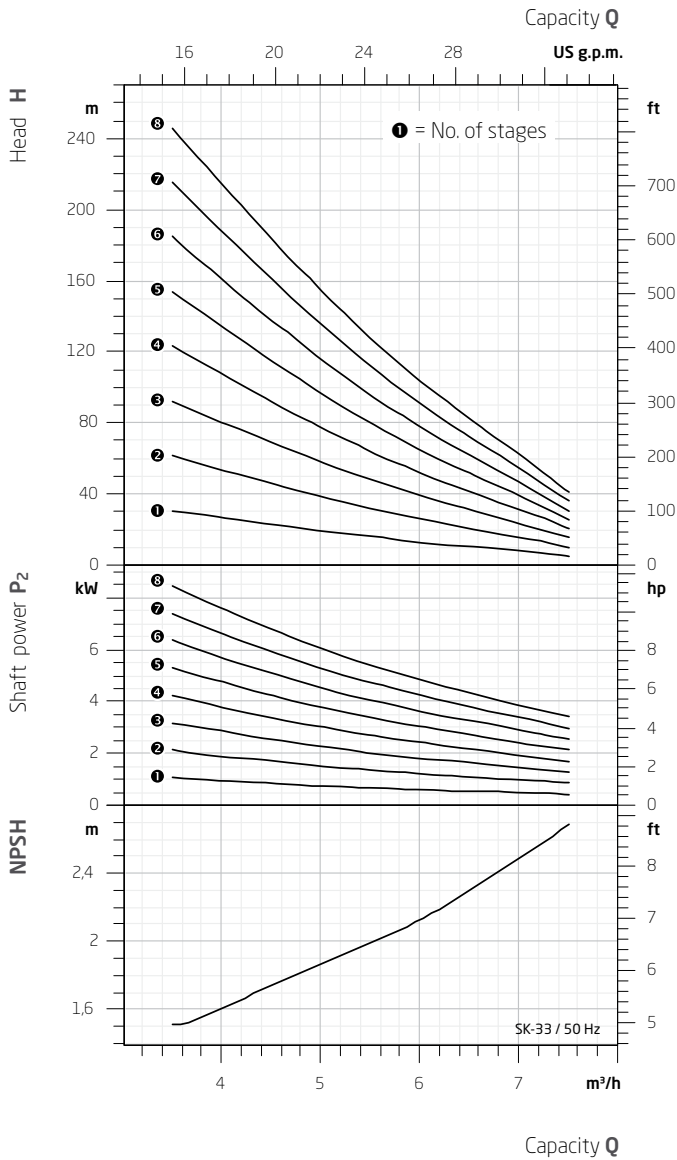
Flow rate  $\pm 10\%$ , total head  $\pm 10\%$ , power requirement  $+ 10\%$   
 Deviating properties of the media to be pumped affect the characteristic curves.

### NPSH value

The NPSH value above shows the required NPSH value of the pump  $NPSH_{required}$ . This value has to exceed the NPSH value of the system  $NPSH_{available}$  with a minimum surcharge of 0.5m to exclude cavitation damages.  
 $NPSH_{available} \geq NPSH_{required} + 0.5 \text{ m}$

# Characteristic curves SK...33

50 Hz – 1450 min<sup>-1</sup>



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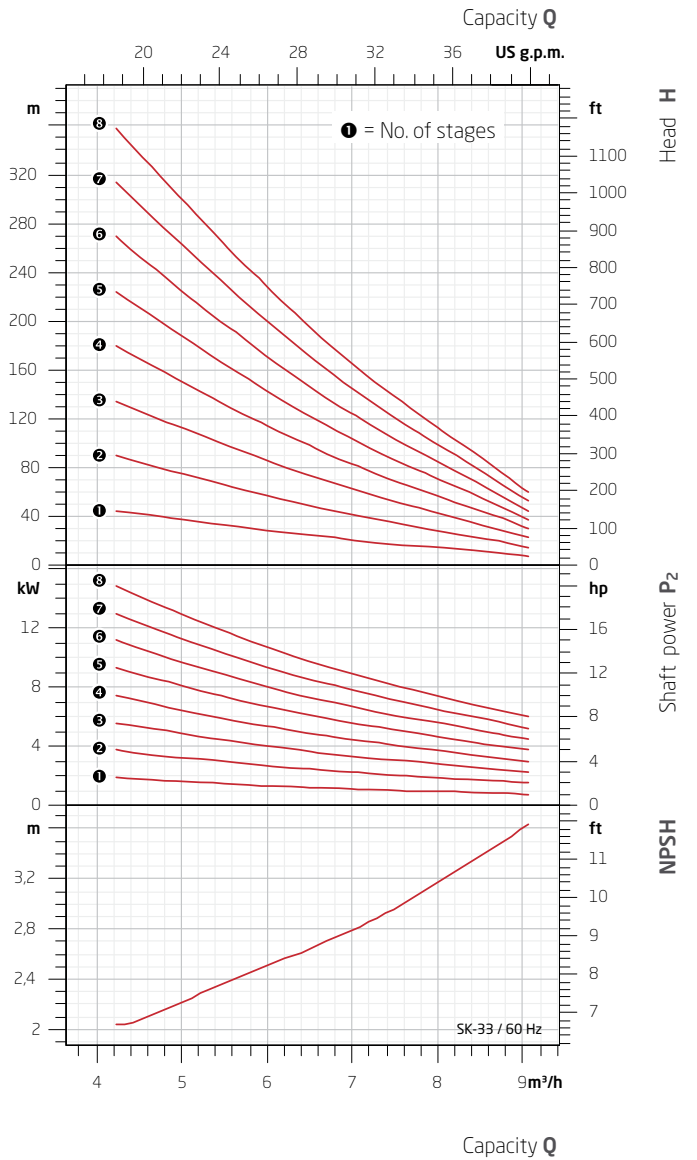
## Test conditions

The characteristic curves apply to the delivery of water with a temperature of 20 °C at nominal speed.

## Tolerances

Flow rate  $\pm 10\%$ , total head  $\pm 10\%$ , power requirement  $+ 10\%$   
 Deviating properties of the media to be pumped affect the characteristic curves.

60 Hz – 1750 min<sup>-1</sup>



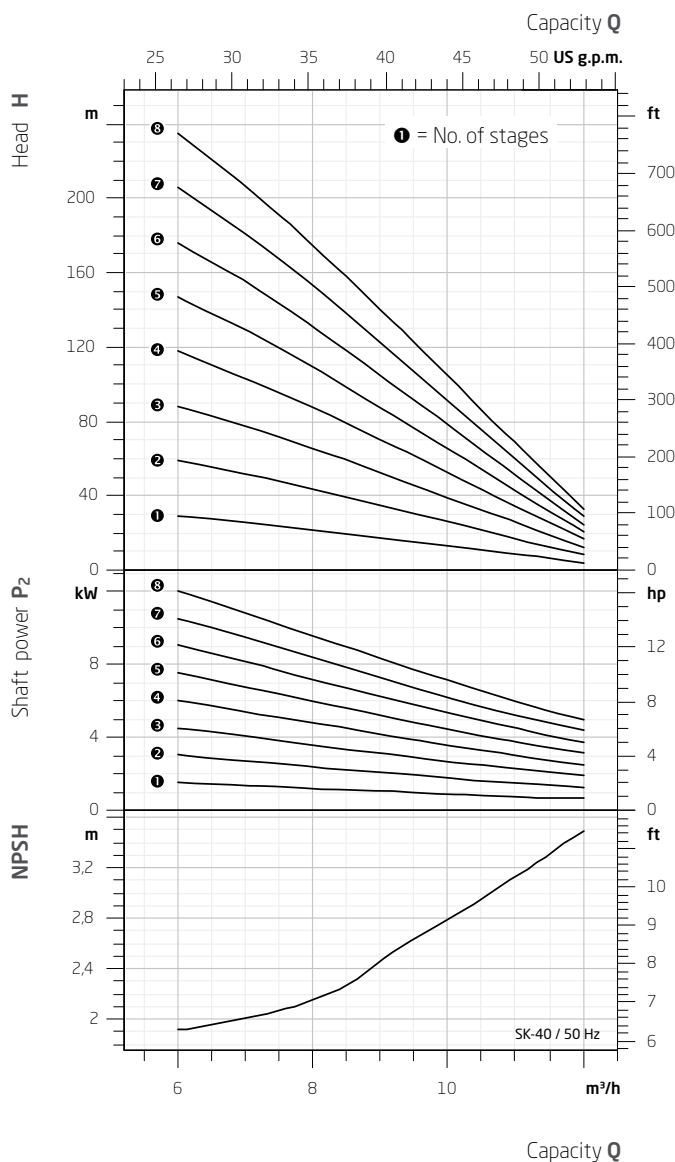
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$$NPSH_{available} \geq NPSH_{required} + 0.5 \text{ m}$$

## Characteristic curves SK...40

50 Hz – 1450 min<sup>-1</sup>



### Binding characteristic curves only by SPAIX

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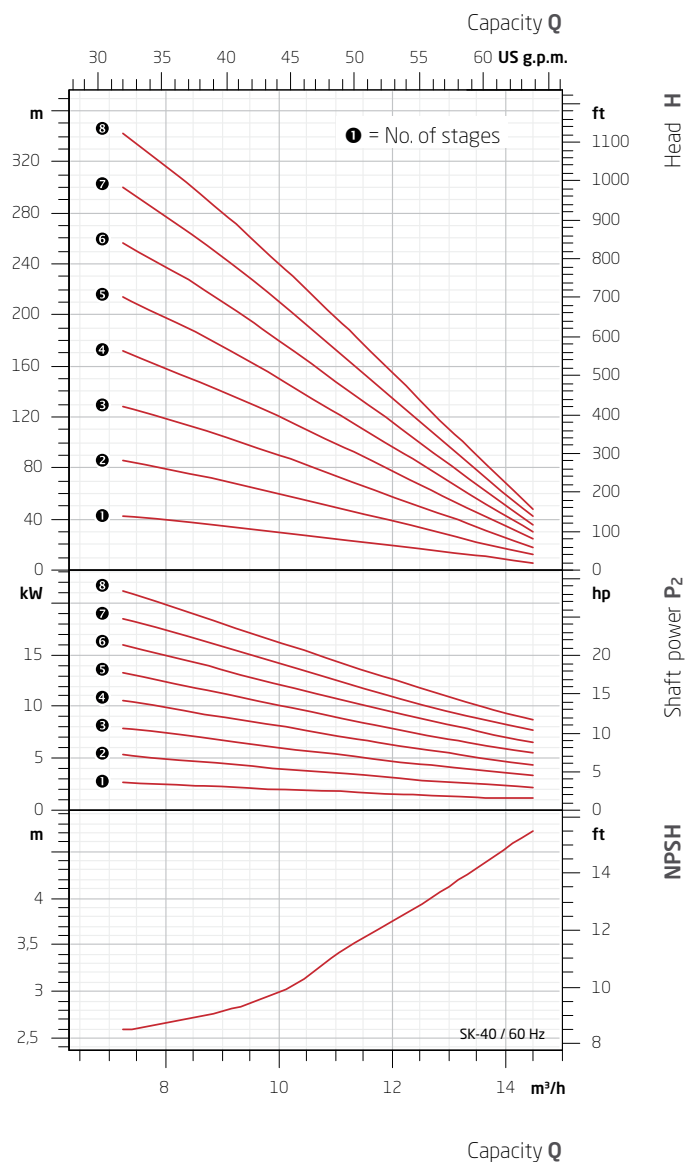
### Test conditions

The characteristic curves apply to the delivery of water with a temperature of 20 °C at nominal speed.

### Tolerances

Flow rate  $\pm 10\%$ , total head  $\pm 10\%$ , power requirement  $+ 10\%$   
 Deviating properties of the media to be pumped affect the characteristic curves.

60 Hz – 1750 min<sup>-1</sup>

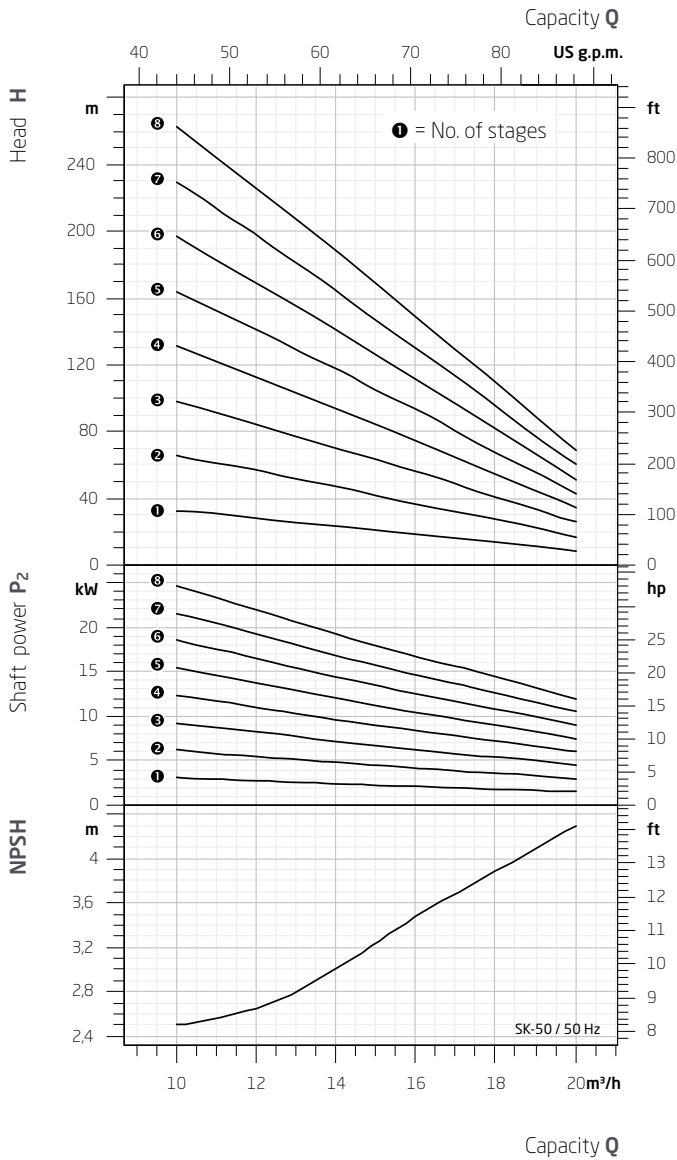


### NPSH value

The NPSH value above shows the required NPSH value of the pump  $NPSH_{required}$ . This value has to exceed the NPSH value of the system  $NPSH_{available}$  with a minimum surcharge of 0.5m to exclude cavitation damages.  
 $NPSH_{available} \geq NPSH_{required} + 0.5 \text{ m}$

# Characteristic curves SK...50

50 Hz – 1450 min<sup>-1</sup>



## Binding characteristic curves only by SPAIX

These characteristic curves can be used to preselect a pump. They are deviating slightly depending on the material design. Only characteristic curves, which are specified with SPAIX configuration software can be referred to as binding.

## Test conditions

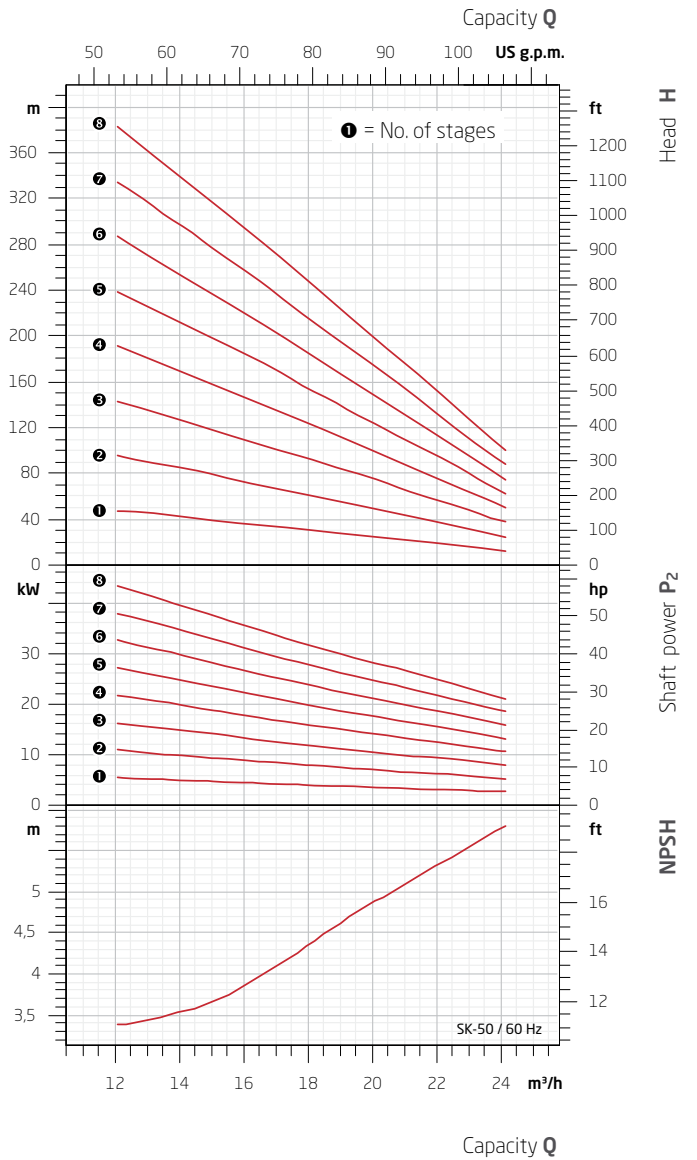
The characteristic curves apply to the delivery of water with a temperature of 20 °C at nominal speed.

## Tolerances

Flow rate ± 10 %, total head ± 10 %, power requirement + 10 %

Deviating properties of the media to be pumped affect the characteristic curves.

60 Hz – 1750 min<sup>-1</sup>



## NPSH value

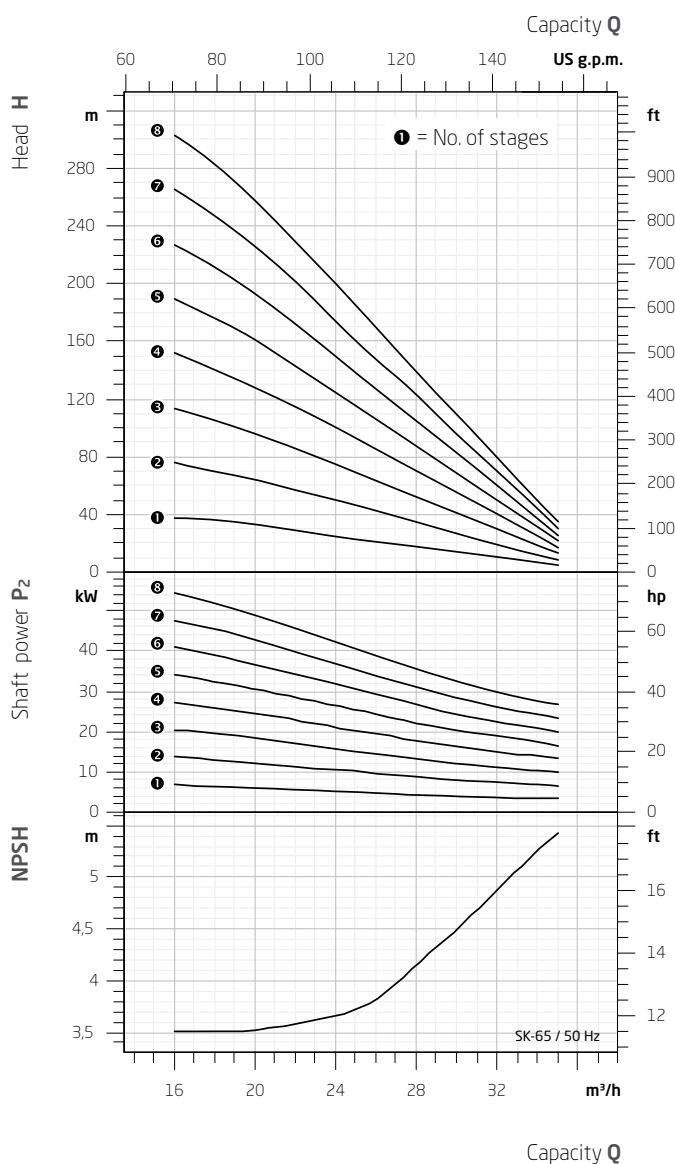
The NPSH value above shows the required NPSH value of the pump  $NPSH_{required}$ . This value has to exceed the NPSH value of the system  $NPSH_{available}$  with a minimum surcharge of 0.5 m to exclude cavitation damages.

$$NPSH_{available} \geq NPSH_{required} + 0.5 \text{ m}$$

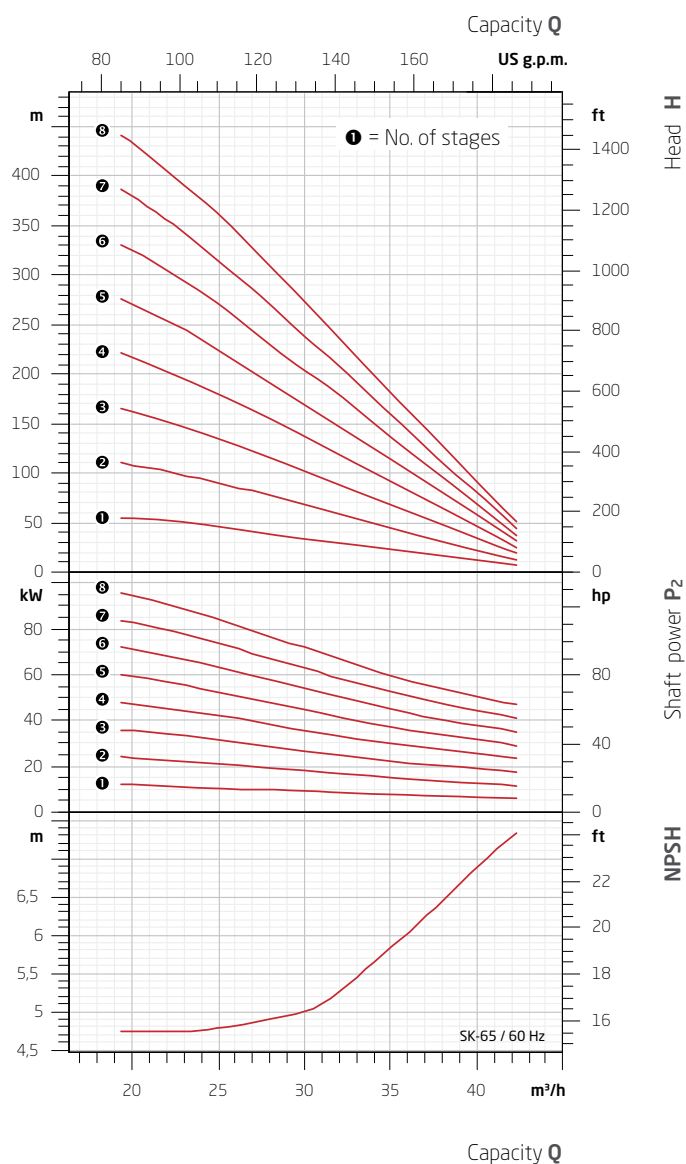


## Characteristic curves SK...65

50 Hz – 1450 min<sup>-1</sup>



60 Hz – 1750 min<sup>-1</sup>



### Binding characteristic curves only by SPAIX

These characteristic curves can be used to preselect a pump. They are deviating slightly depending on the material design. Only characteristic curves, which are specified with SPAIX configuration software can be referred to as binding.

### Test conditions

The characteristic curves apply to the delivery of water with a temperature of 20 °C at nominal speed.

### Tolerances

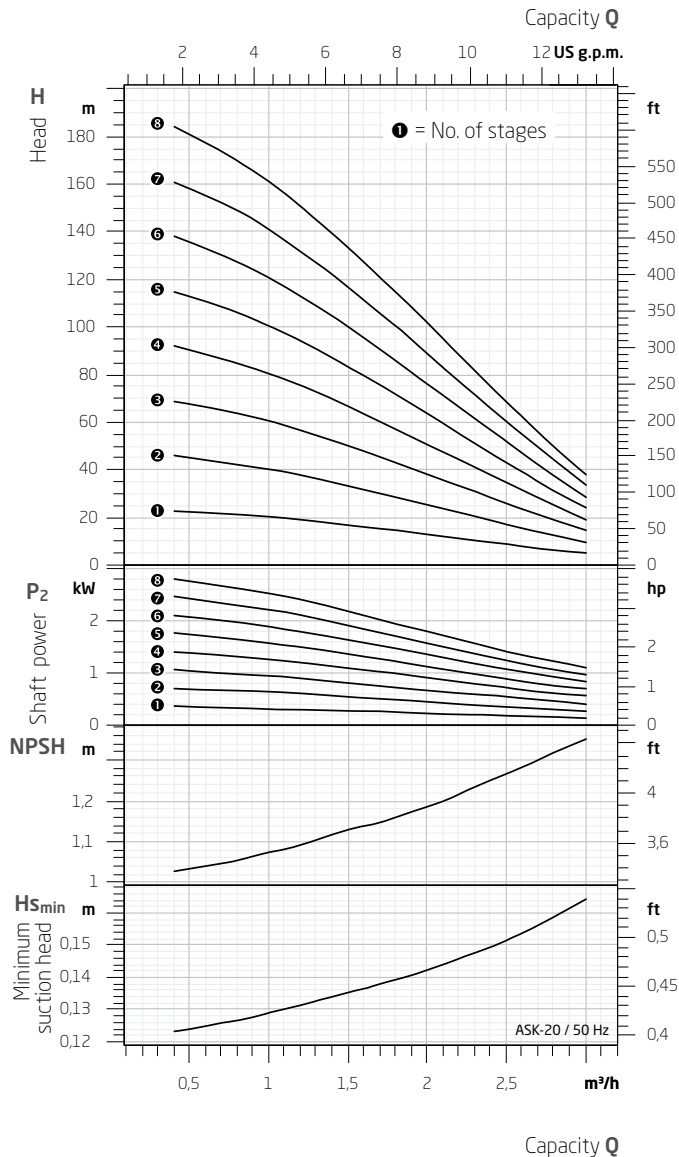
Flow rate  $\pm 10\%$ , total head  $\pm 10\%$ , power requirement  $+ 10\%$   
 Deviating properties of the media to be pumped affect the characteristic curves.

### NPSH value

The NPSH value above shows the required NPSH value of the pump  $NPSH_{required}$ . This value has to exceed the NPSH value of the system  $NPSH_{available}$  with a minimum surcharge of 0.5m to exclude cavitation damages.  
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# Characteristic curves ASK...20

50 Hz – 1450 min<sup>-1</sup>



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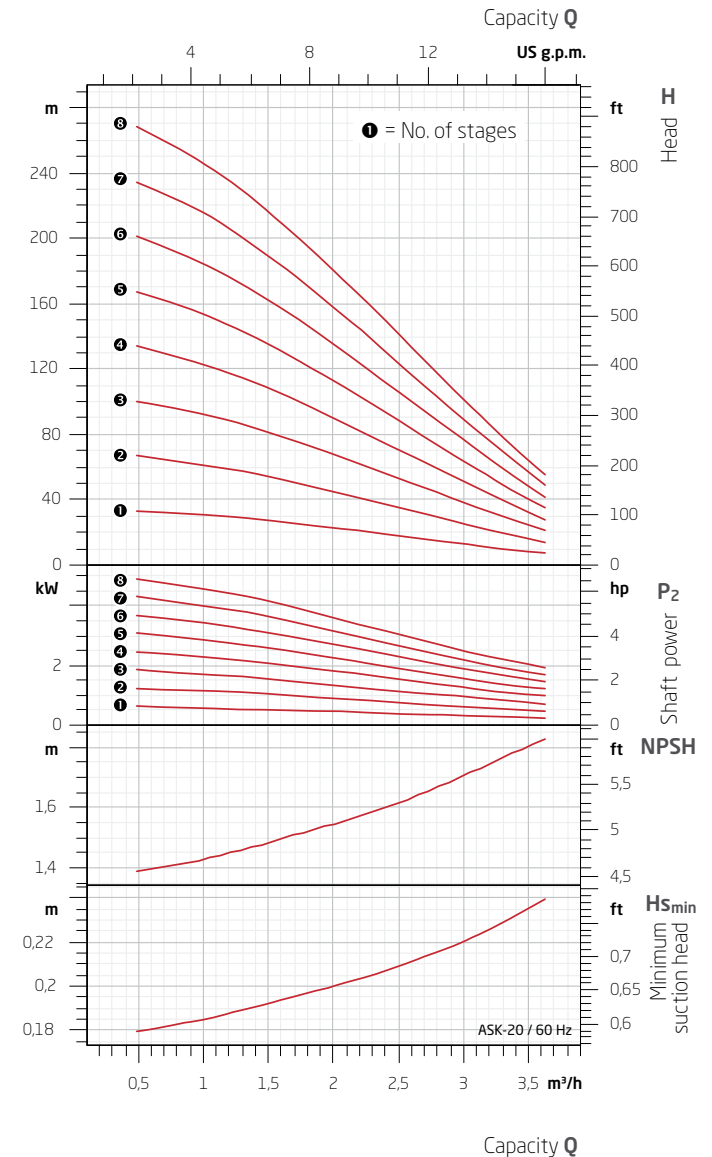
The characteristic curves apply to the delivery of water with a temperature of 20 °C at nominal speed.

## Tolerances

Flow rate ± 10 %, total head ± 10 %, power requirement + 10 %

Deviating properties of the media to be pumped affect the characteristic curves.

60 Hz – 1750 min<sup>-1</sup>



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$$NPSH_{available} \geq NPSH_{required} + 0.5 \text{ m}$$

## Minimum suction head

The intake pressure ( $H_{s_{min}}$ ) above is valid for closed systems with boiling liquids and short feed lines.

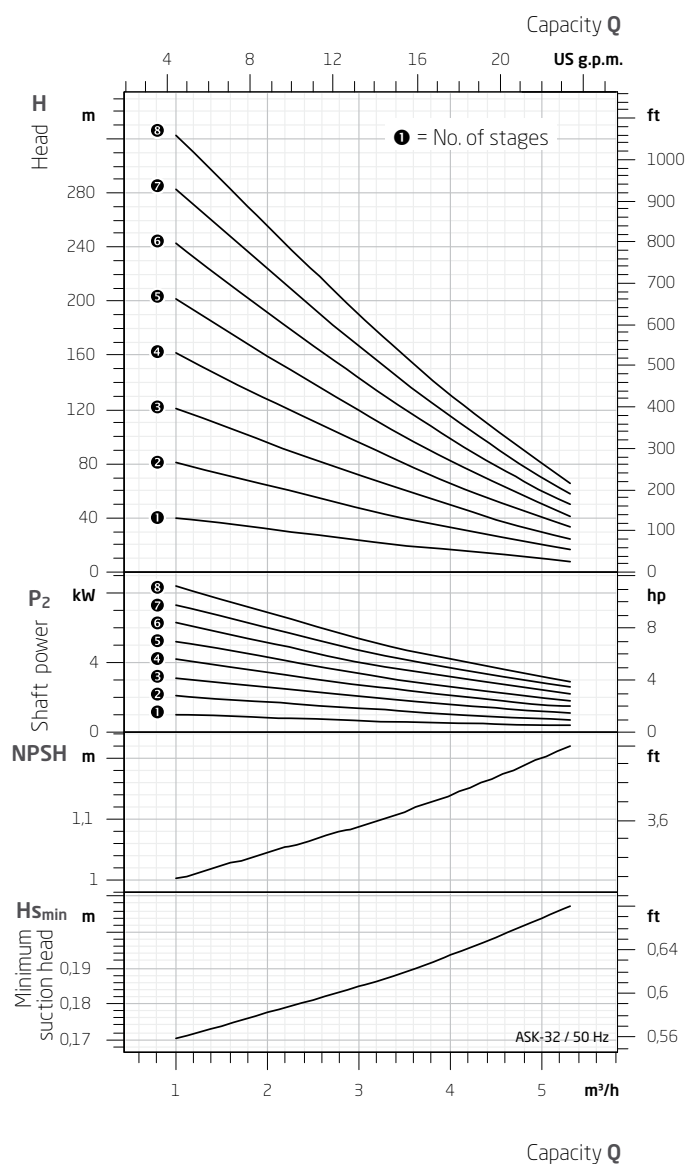
$NPSH_{required} \geq NPSH_{available} \geq H_{s_{min}}$  may cause a pressure drop and excessive vibrations.

A drop in the pump performance is caused by the delivery of gas shares at temperatures over the boiling point.

$NPSH_{available} > H_{s_{min}}$ .

## Characteristic curves ASK...32

50 Hz – 1450 min<sup>-1</sup>



### Binding characteristic curves only by SPAIX

These characteristic curves can be used to preselect a pump. They are deviating slightly depending on the material design. Only characteristic curves, which are specified with SPAIX configuration software can be referred to as binding.

### Test conditions

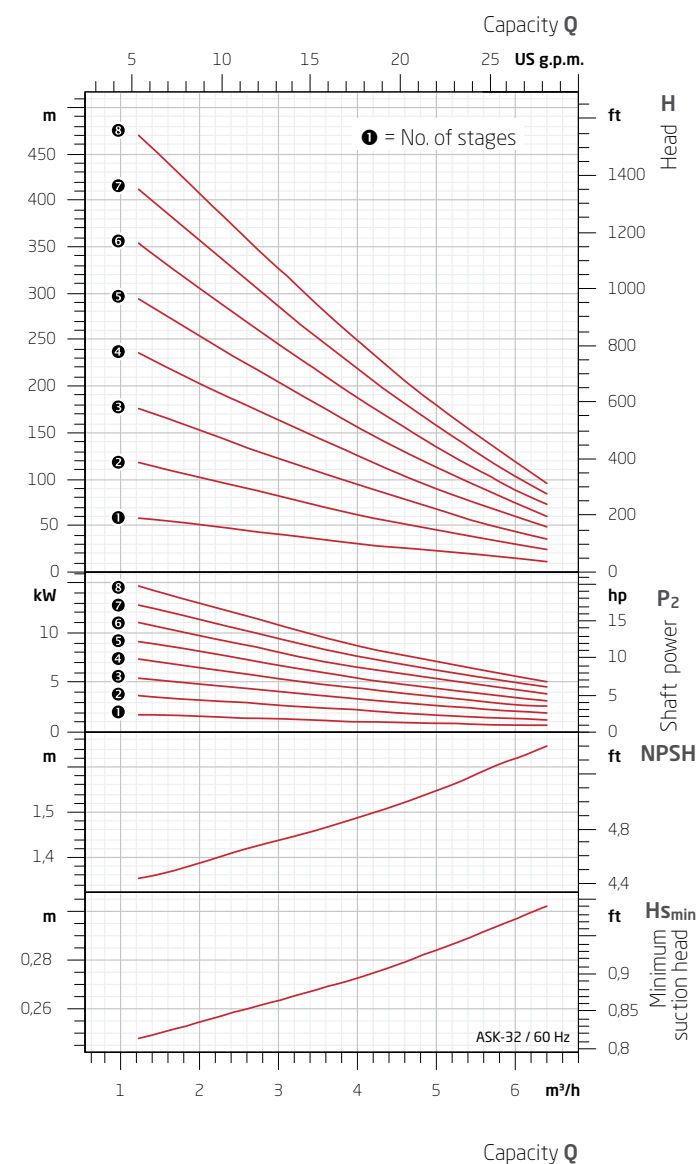
The characteristic curves apply to the delivery of water with a temperature of 20 °C at nominal speed.

### Tolerances

Flow rate ± 10 %, total head ± 10 %, power requirement + 10 %

Deviating properties of the media to be pumped affect the characteristic curves.

60 Hz – 1750 min<sup>-1</sup>



### NPSH value

The NPSH value above shows the required NPSH value of the pump  $NPSH_{required}$ . This value has to exceed the NPSH value of the system  $NPSH_{available}$  with a minimum surcharge of 0.5 m to exclude cavitation damages.

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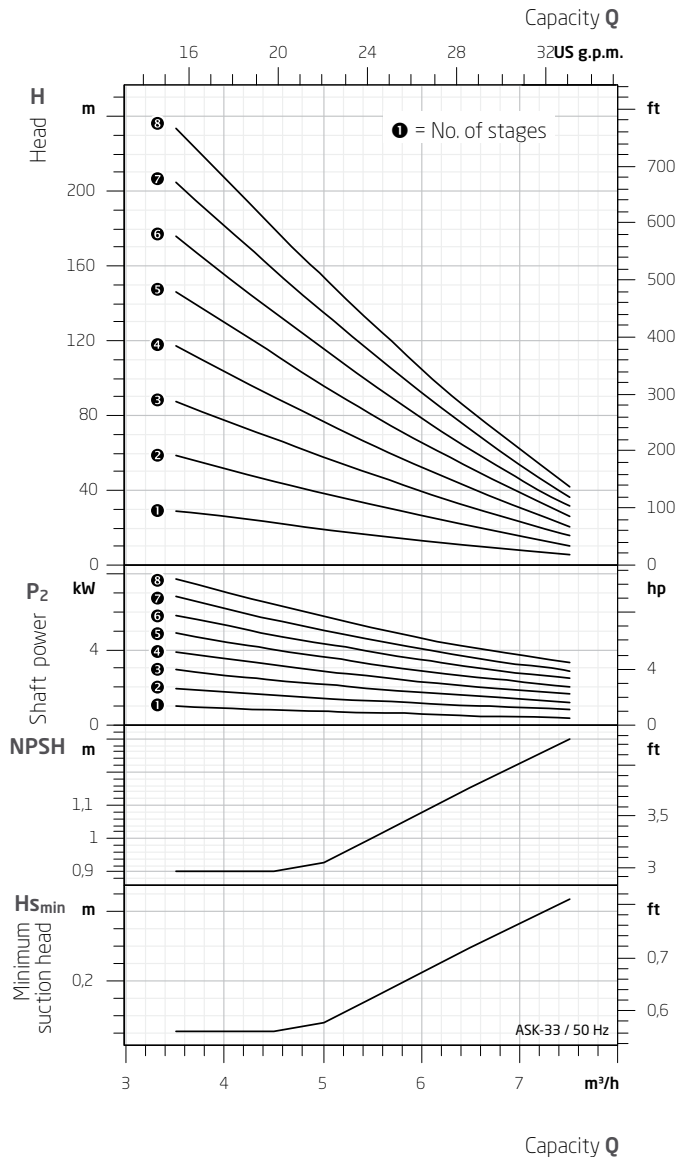
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# Characteristic curves ASK...33

50 Hz – 1450 min<sup>-1</sup>



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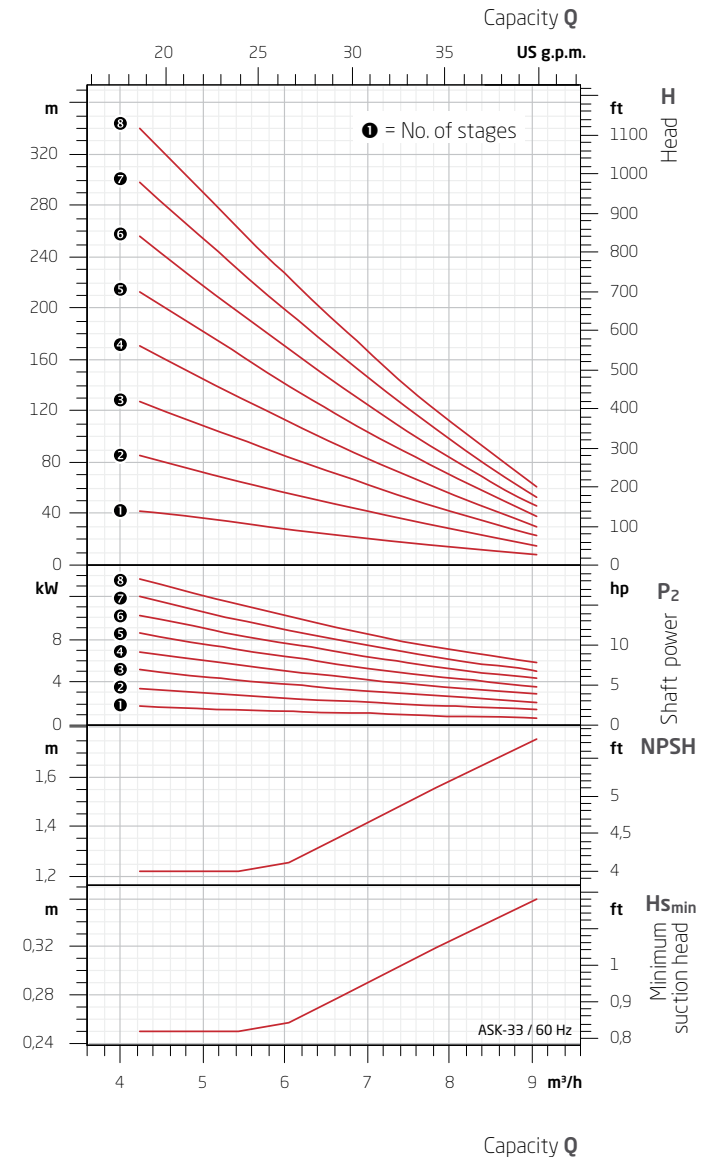
The characteristic curves apply to the delivery of water with a temperature of 20 °C at nominal speed.

## Tolerances

Flow rate  $\pm 10\%$ , total head  $\pm 10\%$ , power requirement  $+ 10\%$

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60 Hz – 1750 min<sup>-1</sup>



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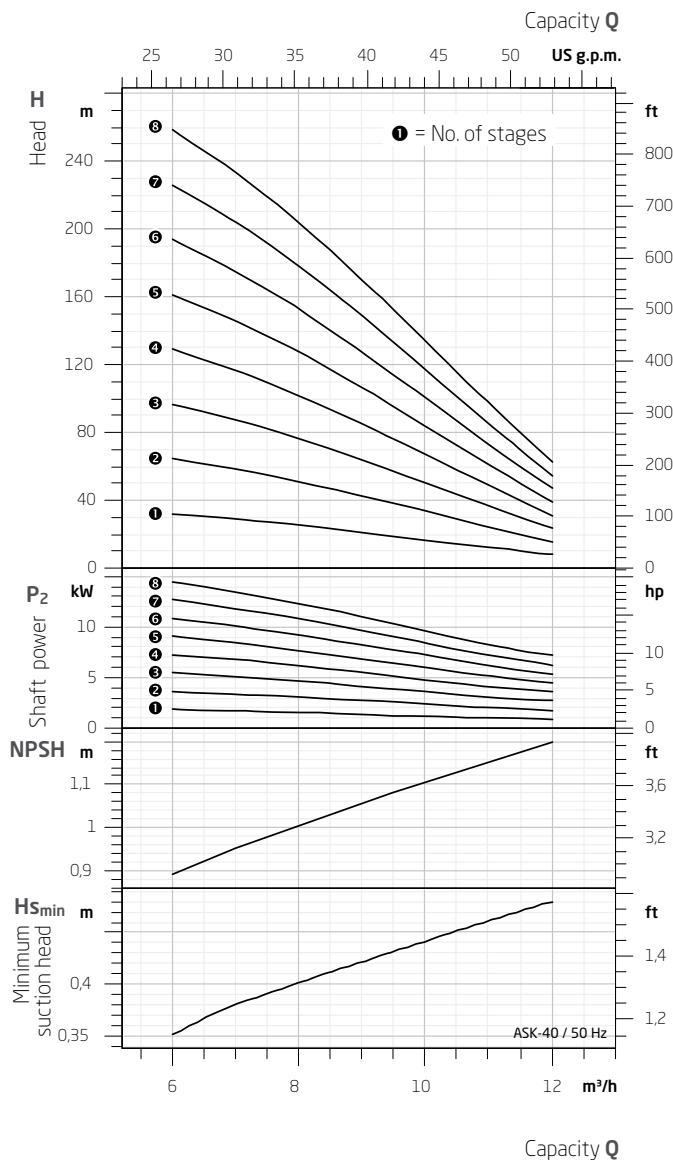
$NPSH_{required} \geq NPSH_{available} \geq H_{s_{min}}$  may cause a pressure drop and excessive vibrations.

A drop in the pump performance is caused by the delivery of gas shares at temperatures over the boiling point.

$NPSH_{available} > H_{s_{min}}$ .

## Characteristic curves ASK...40

50 Hz – 1450 min<sup>-1</sup>



### Binding characteristic curves only by SPAIX

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### Test conditions

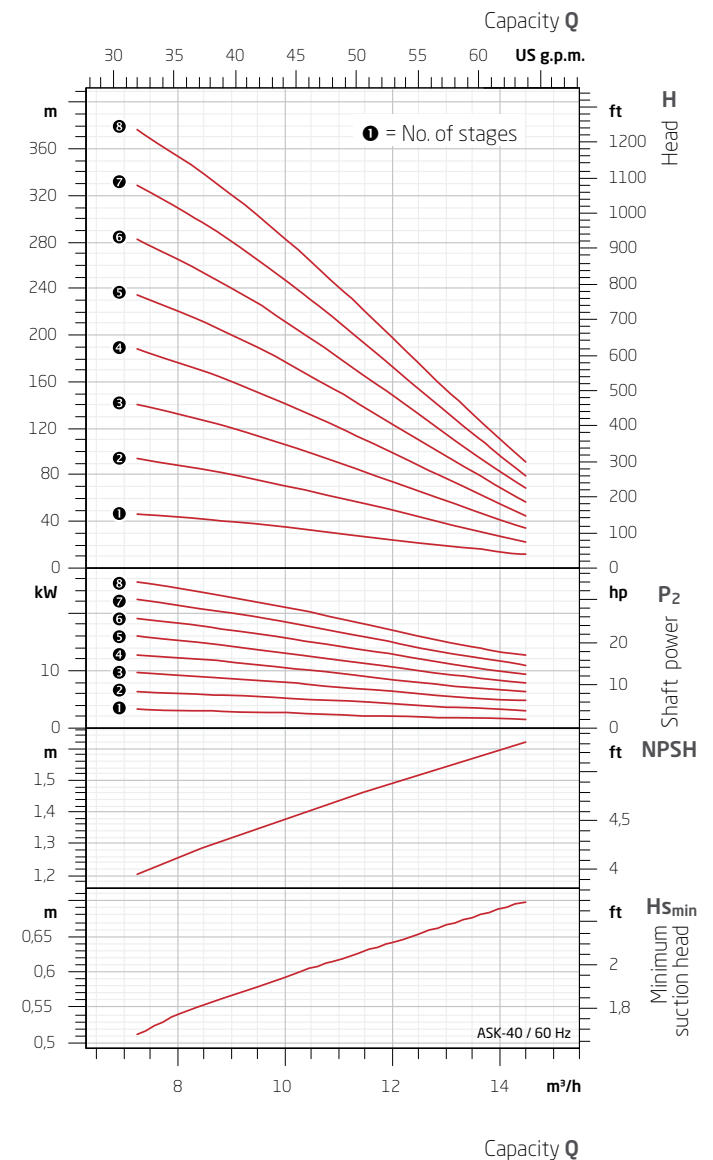
The characteristic curves apply to the delivery of water with a temperature of 20 °C at nominal speed.

### Tolerances

Flow rate  $\pm 10\%$ , total head  $\pm 10\%$ , power requirement  $+ 10\%$

Deviating properties of the media to be pumped affect the characteristic curves.

60 Hz – 1750 min<sup>-1</sup>



### NPSH value

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### Minimum suction head

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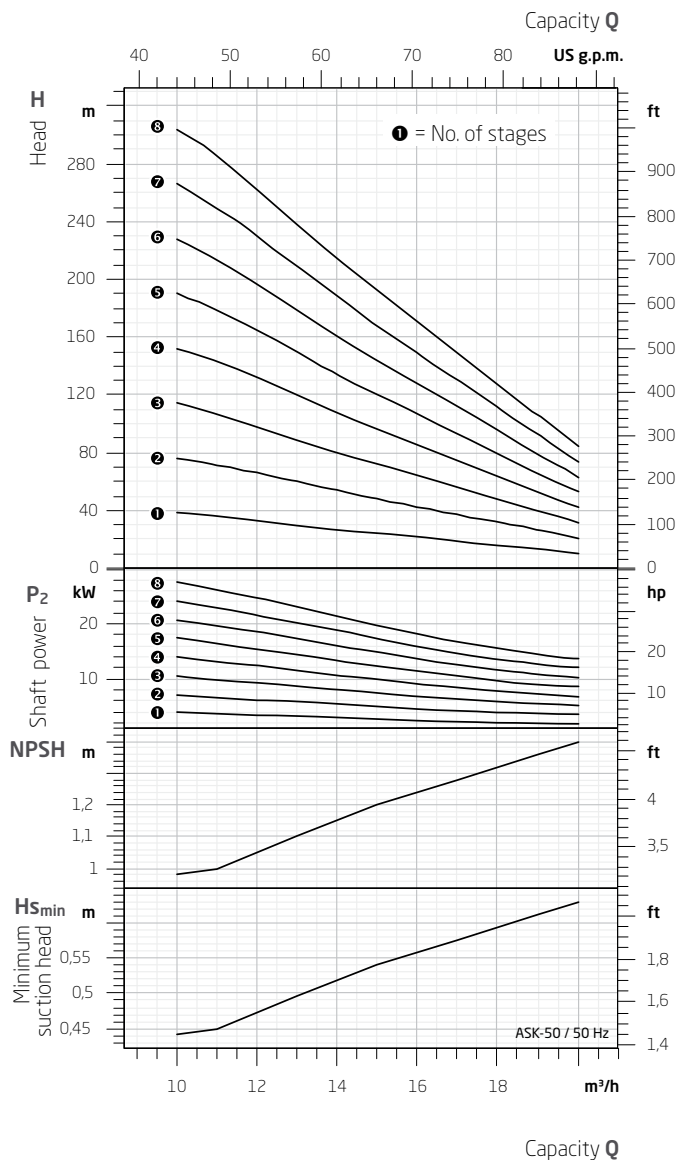
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# Characteristic curves ASK...50

50 Hz – 1450 min<sup>-1</sup>



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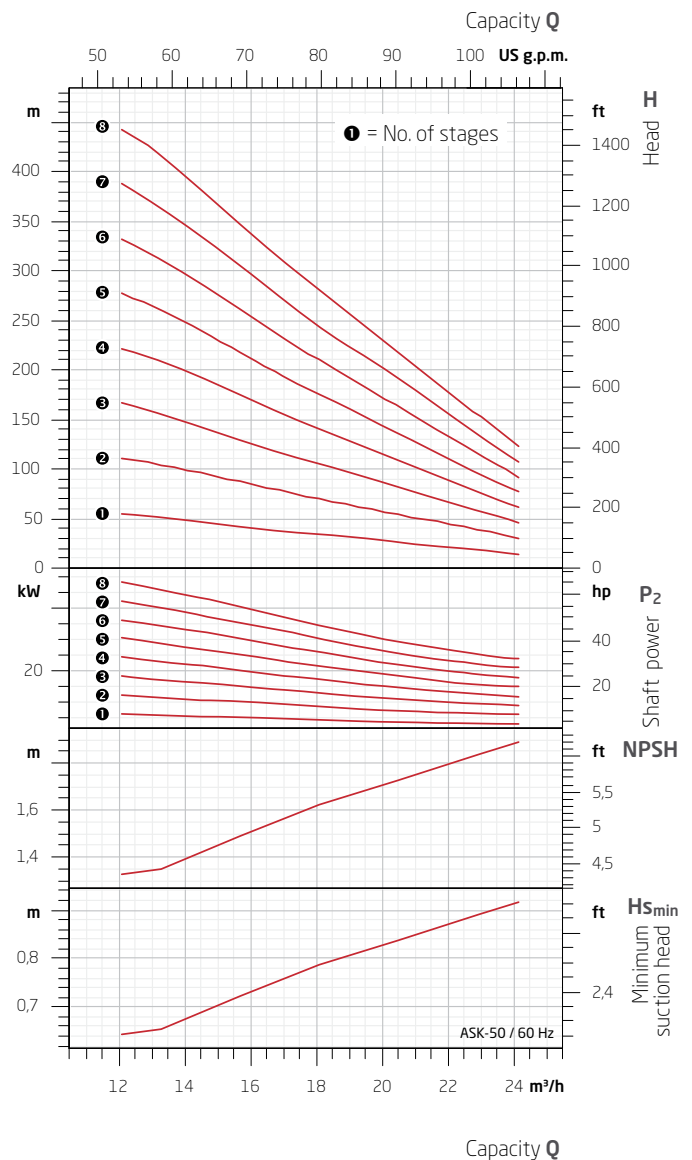
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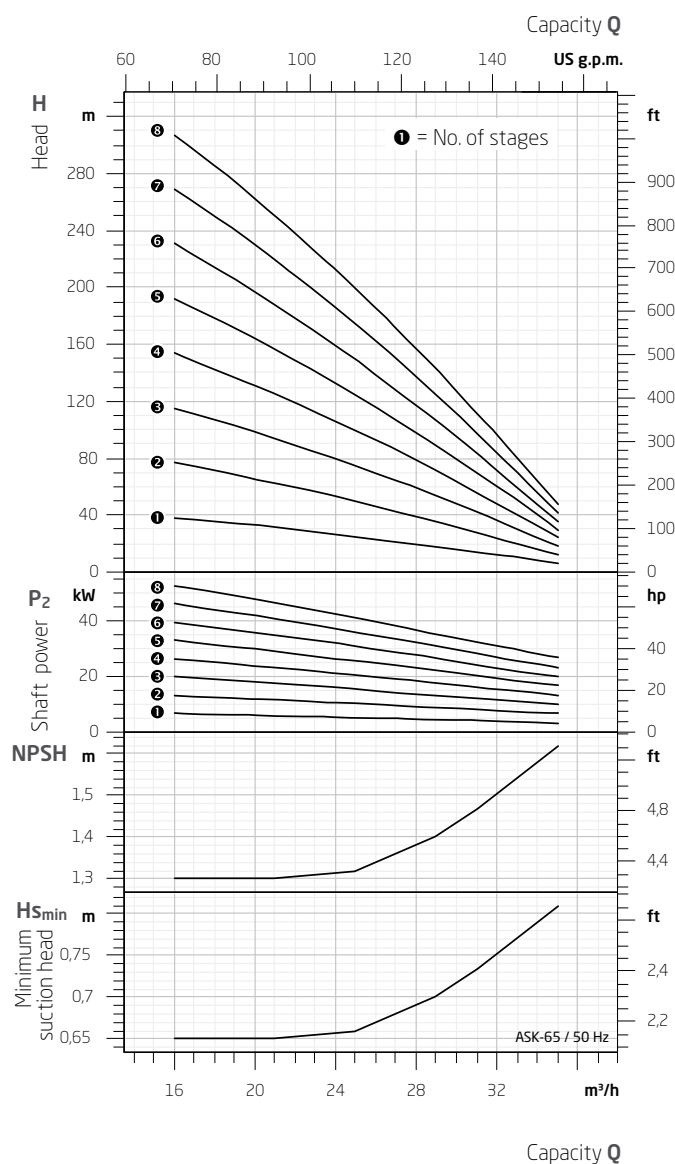
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50 Hz – 1450 min<sup>-1</sup>



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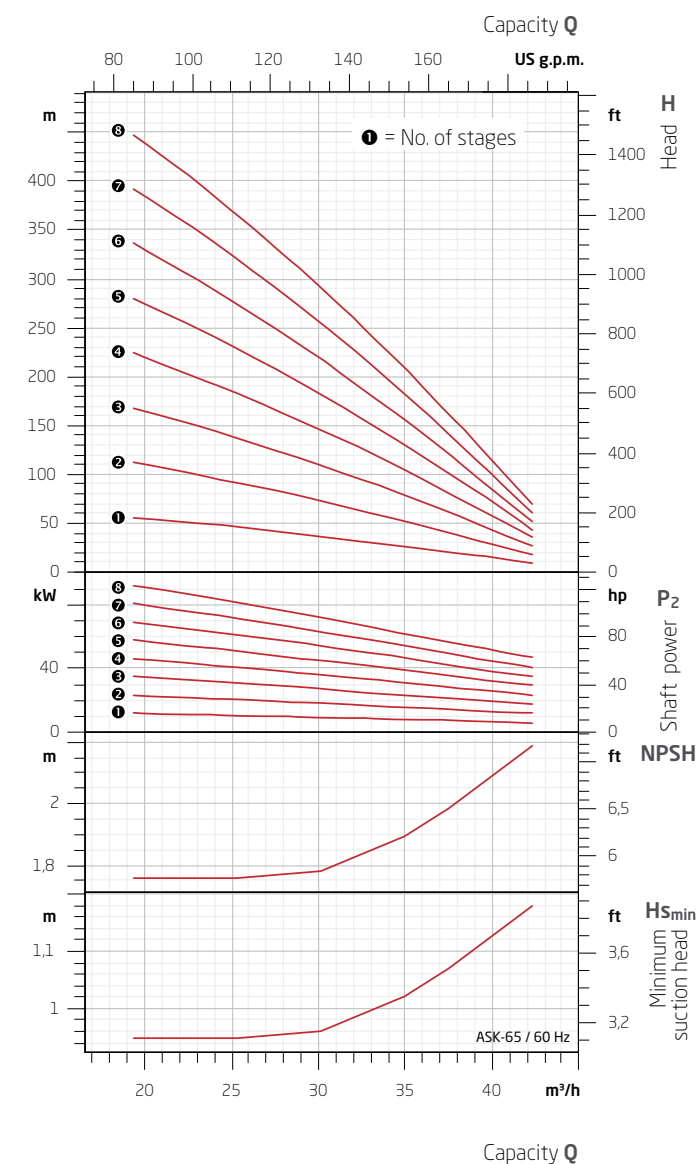
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$NPSH_{available} > H_{smin}$ .

# Representations

- Produktion / Production
- Vertrieb / Sales
- Service / Service

## Speck Pumpen Walter Speck GmbH & Co. KG

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Systemtechnik GmbH**  
**Speck Pumpen  
Vakuumtechnik GmbH**  
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www.speck.de

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info@speck-suedwest.de  
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www.ivt-pumpen.de

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F: +49 361 550 715 19  
info@fluidsystems.org  
www.fluidsystems.org

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F: +43 191 414 46  
contact@tumapumpen.at  
www.tumapumpen.at

### AUS Australia

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F: +61 8 6201 1286  
sales@speckaustralia.com  
www.speckaustralia.com

### B Belgium

*Heat transfer pumps / Pompes pour  
fluid thermique*  
■ FLOWMOTION BVBA  
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1730 Asse  
T: +32 2 309 67 13  
F: +32 2 309 69 13  
info@flowmotion.be  
www.flowmotion.be

■ SPECK - Pompen Belgie N.V.  
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F: +32 932 500 17  
info@speckpompen.be  
www.speckpompen.be

### BG Bulgaria

■ EVROTECH OOD  
54 A, Manastirska Str.  
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T: +359 2 971 32 73  
F: +359 2 971 22 88  
office@evrotech.com  
www.evrotech.com

### CH Switzerland

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■ Speck Pumpen Industrie GmbH  
Bürigenweg 4  
8854 Galgenen  
T: +41 554 425 094  
F: +41 554 425 094  
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grecha@speckhellas.gr

### I Italy

*Centrifugal pumps / Pompe centrifuge*  
■ Speck Industries S.r.l.  
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M: +39 339 16 59 440  
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*Vacuum pumps / Pompe per vuoto*  
■ Rio Nanta S.r.l.  
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rionanta@rionanta.it  
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*Small pumps /  
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■ Ringel Brothers (1973) Ltd.  
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www.ringel-bros.co.il

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### L Luxembourg

*Heat transfer pumps / Pompes pour  
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■ FLOWMOTION BVBA  
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### NL Netherlands

*Centrifugal pumps /  
Centrifugaalpompen*  
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Stationspoort 10  
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T: +31 316 331 757  
F: +31 316 528 618  
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*Vacuum pumps / Vacuümpompen*  
■ DOVAC B.V.  
Meer en Duin 228  
2163 HD Lisse  
T: +31 252 423 363  
F: +31 252 417 946  
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*Heat transfer pumps / Pompes pour  
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